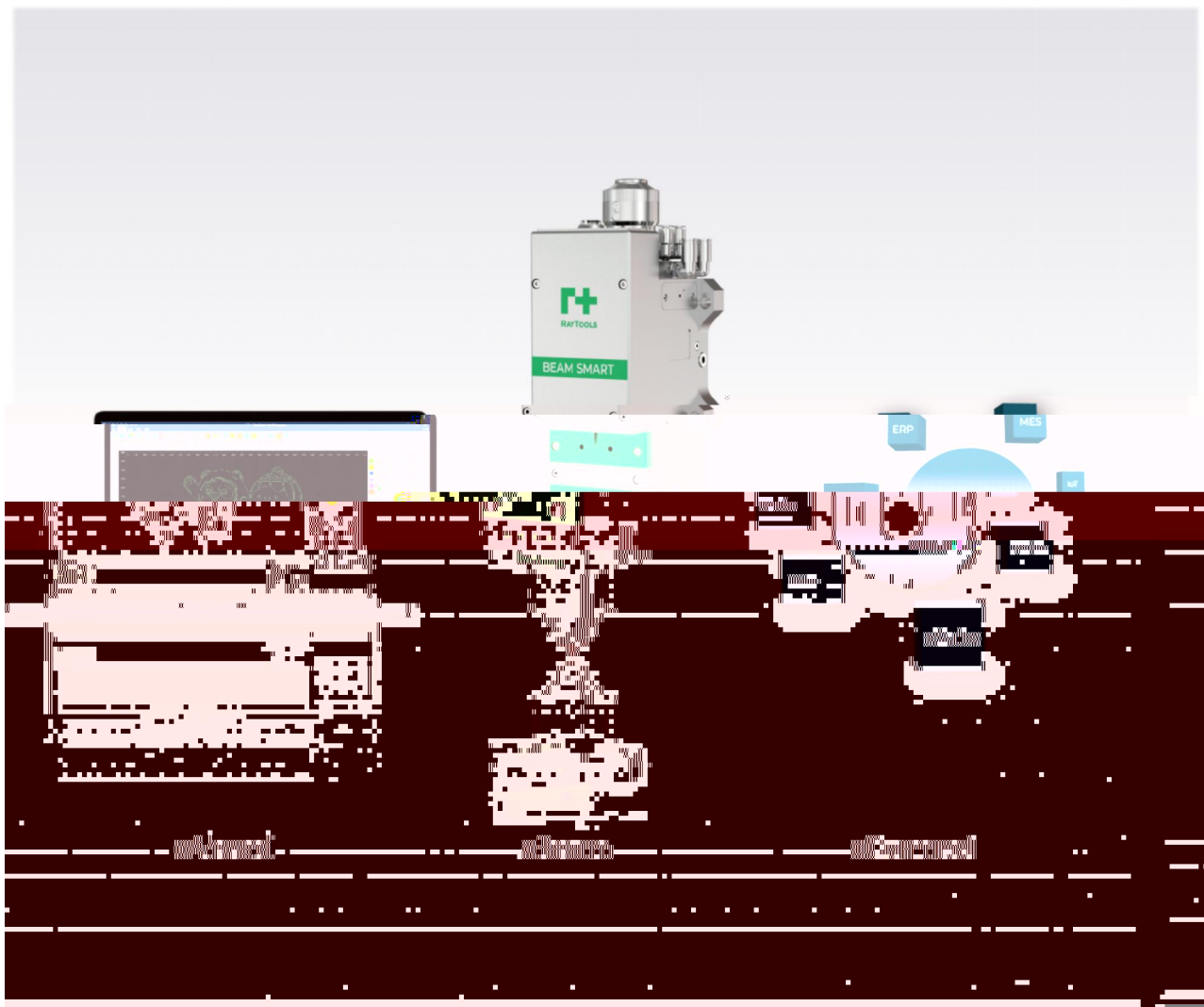




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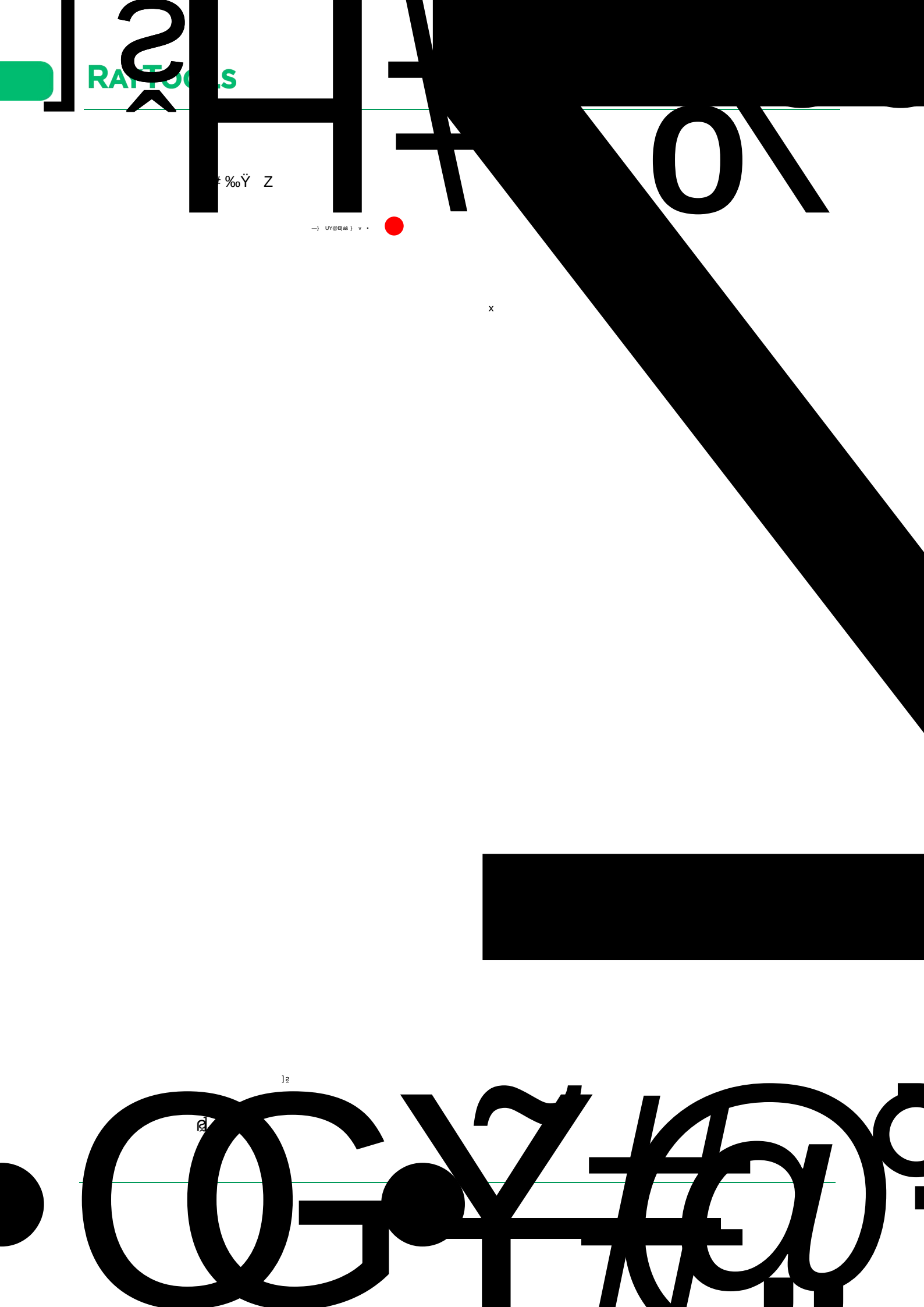












File

New

Open

Import

Save

User Setting

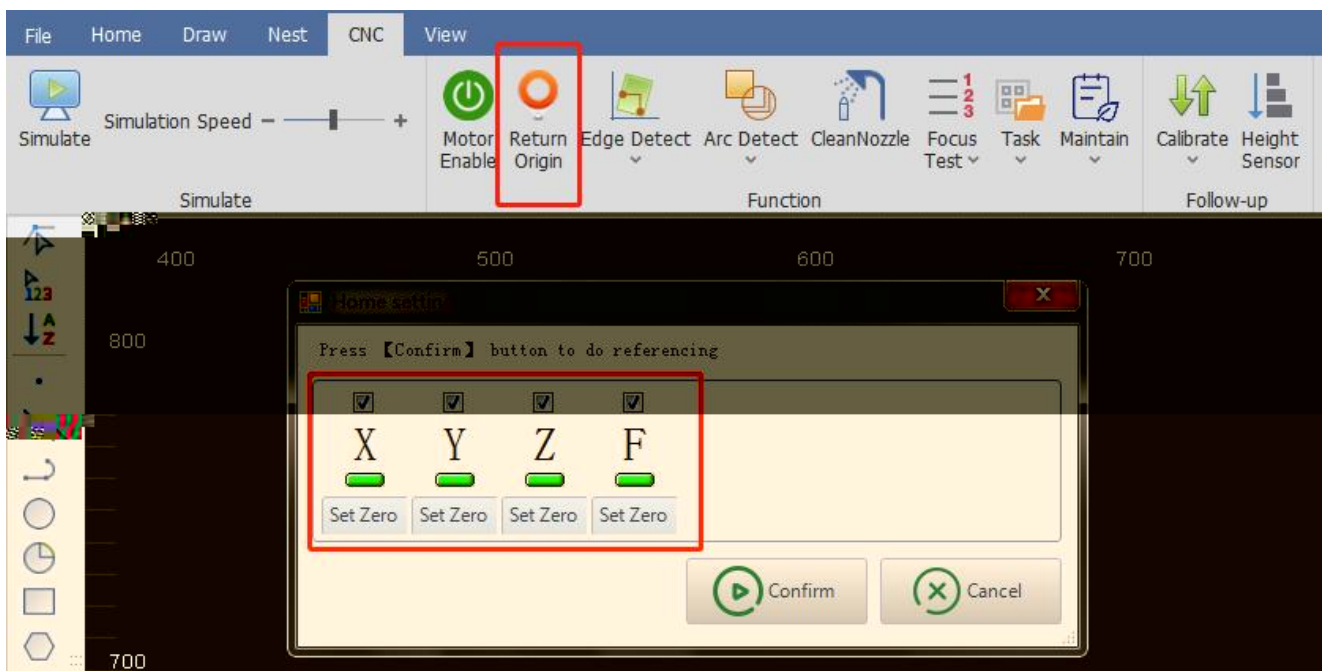
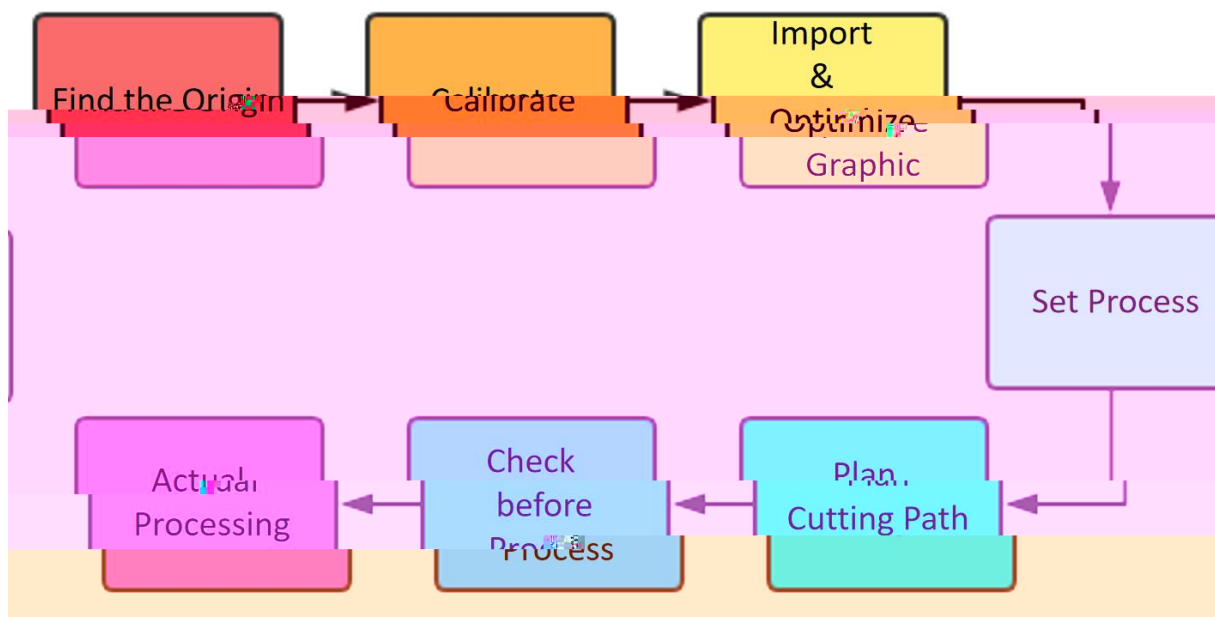
Backup

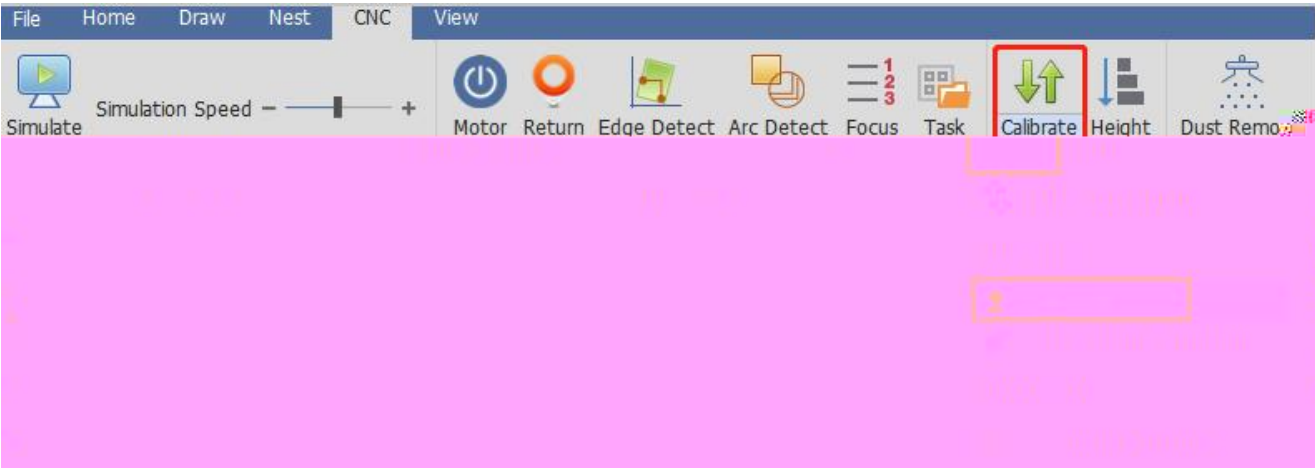
Quick Save Troubleshoot Info

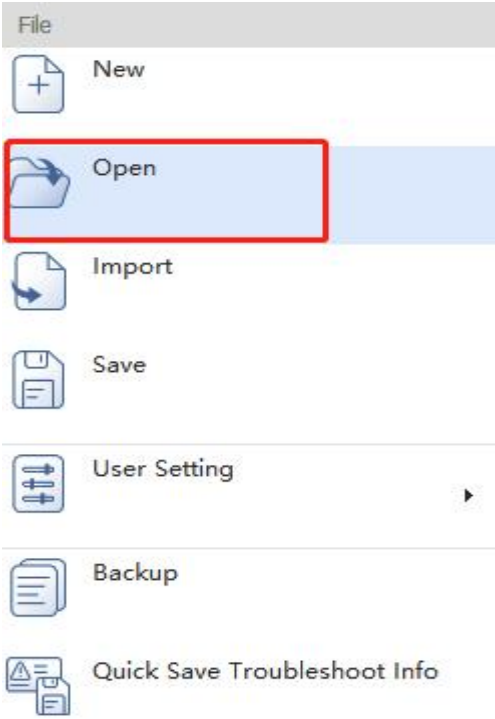
Dagnostic Tool

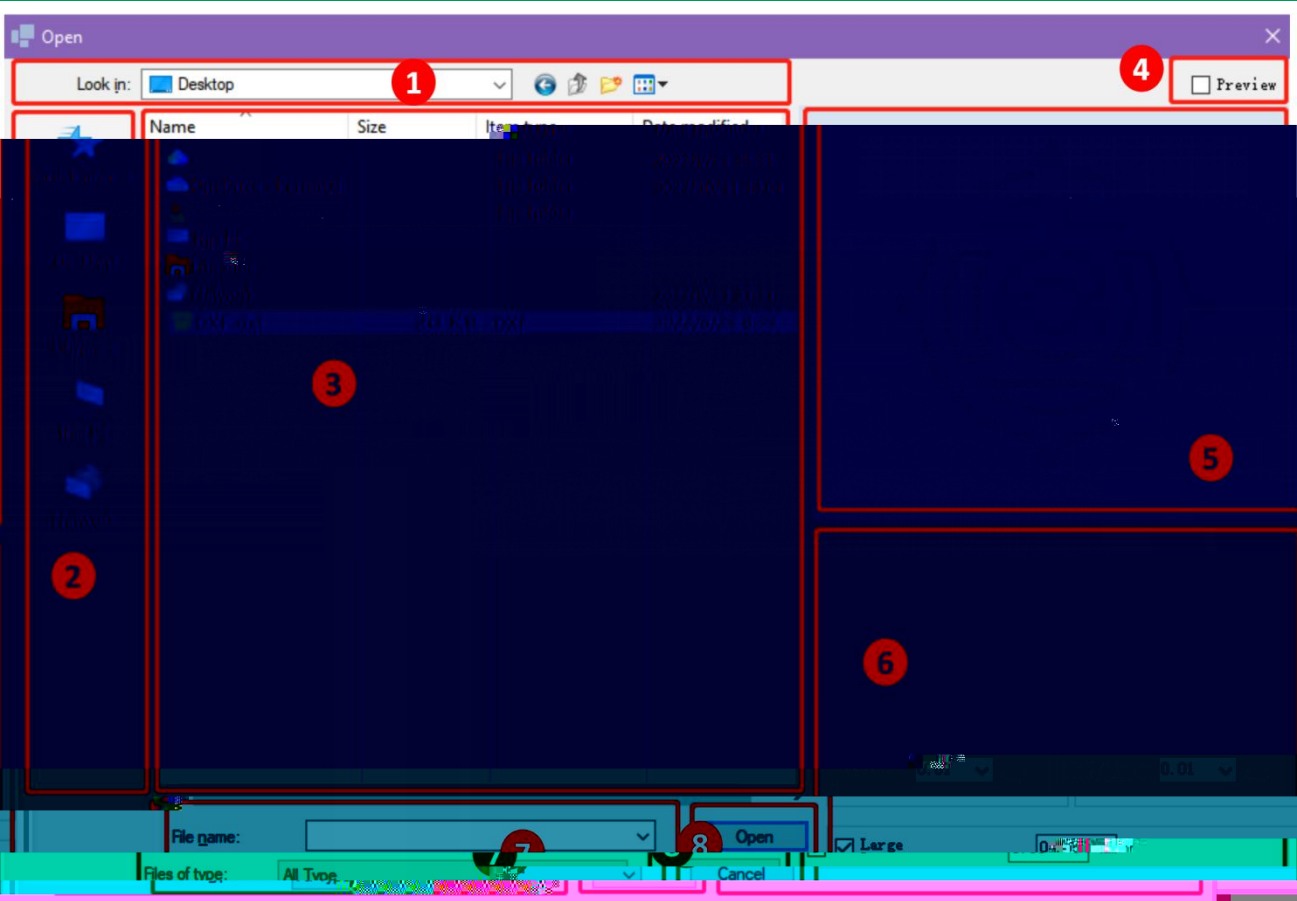
Installed Tool

Report



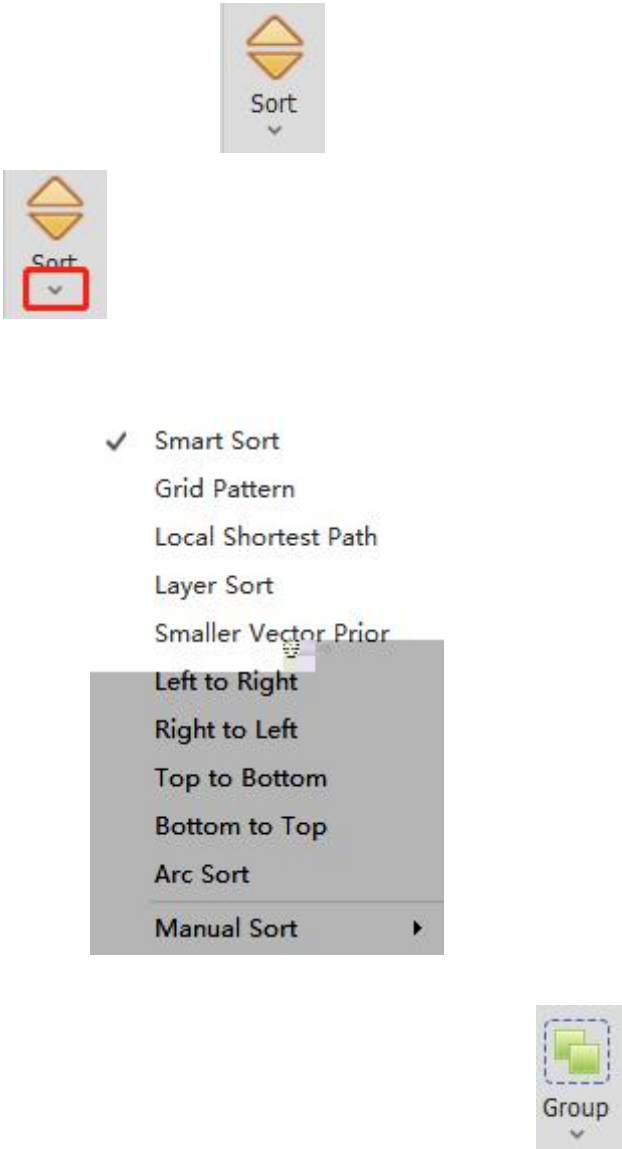


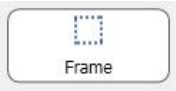


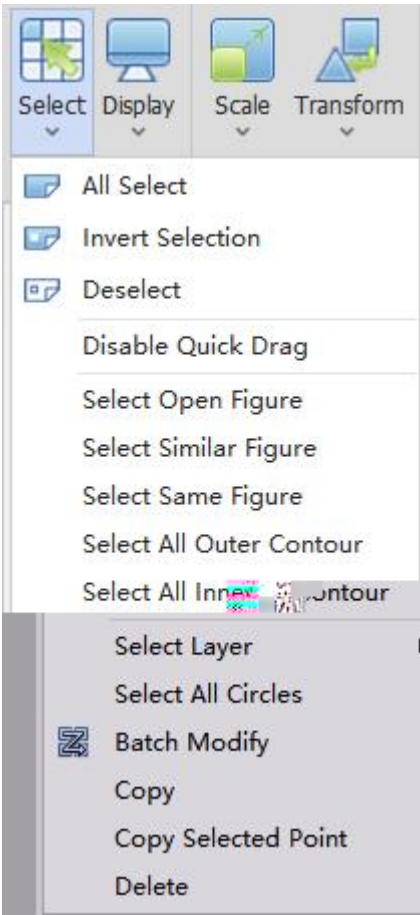


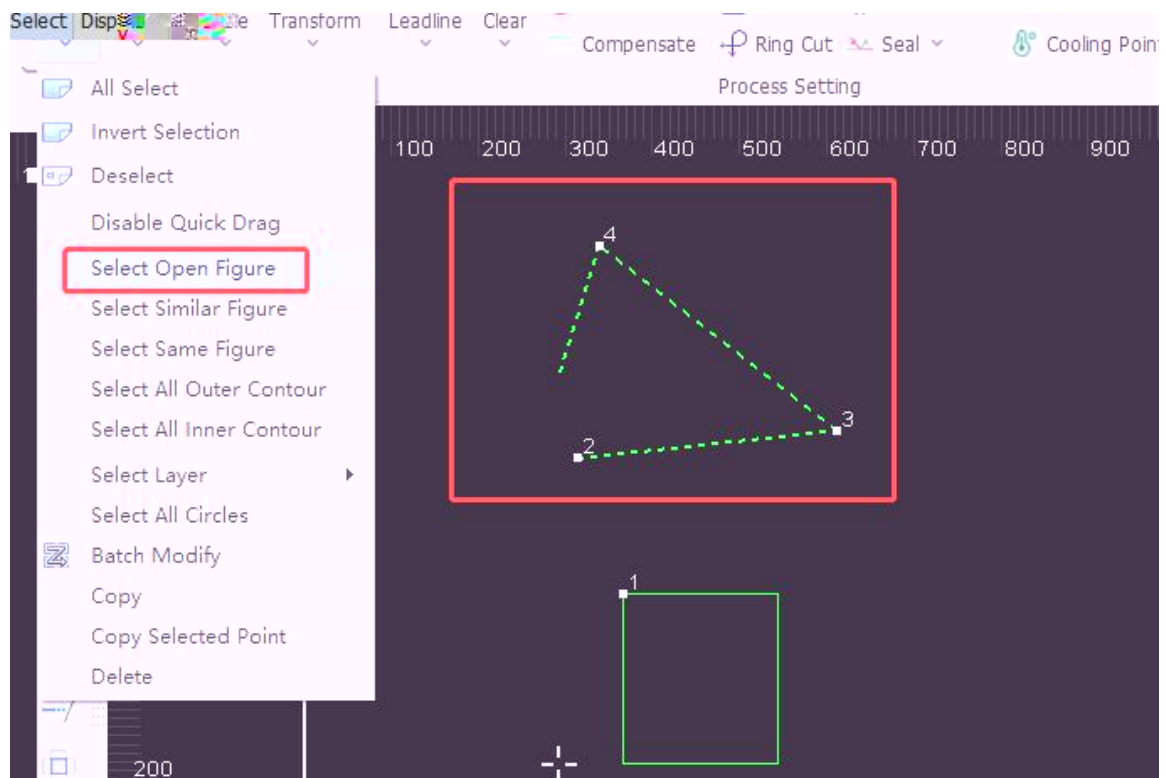


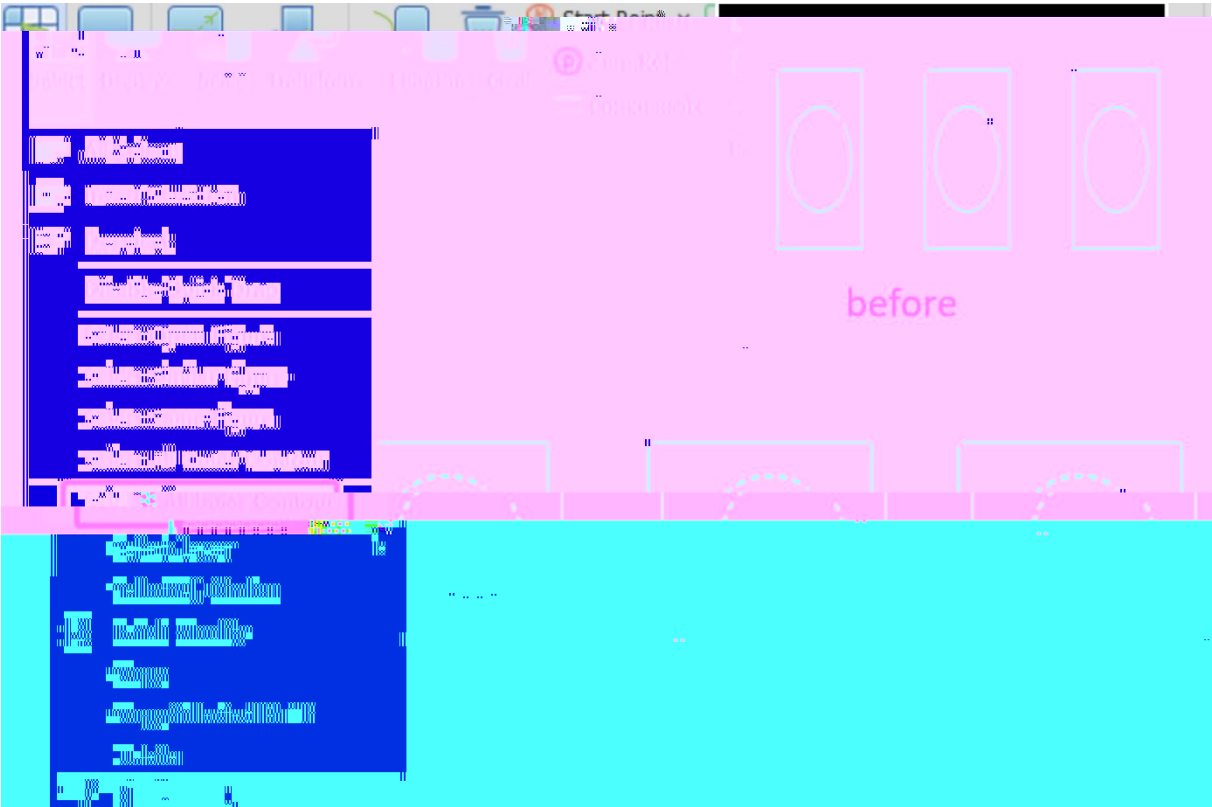
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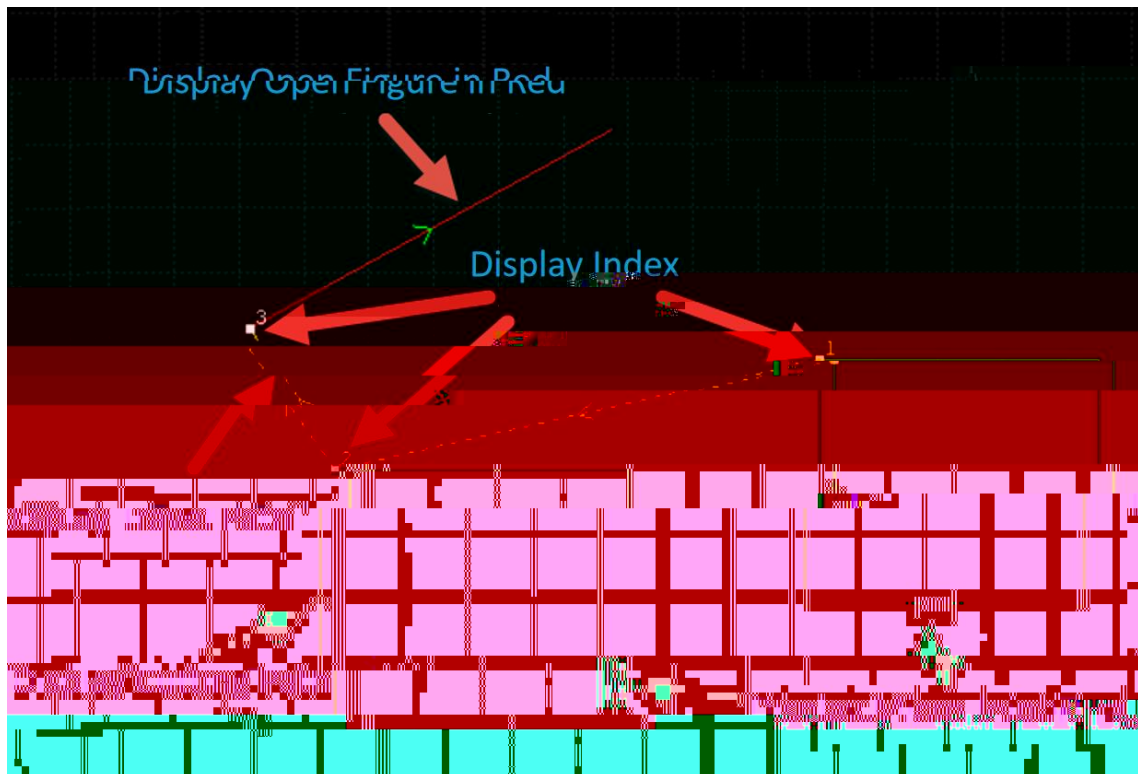
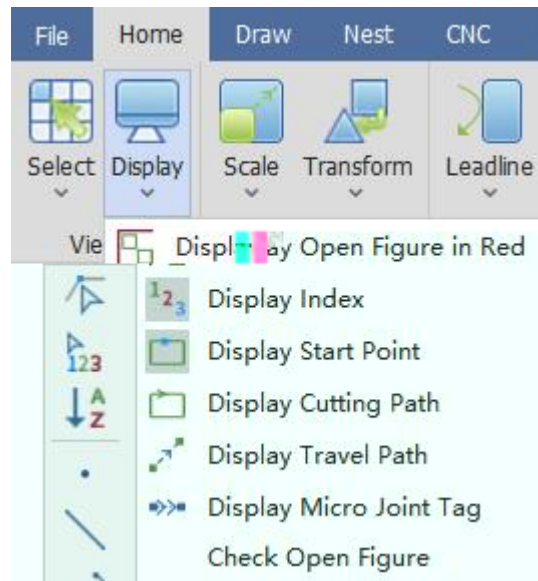




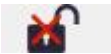


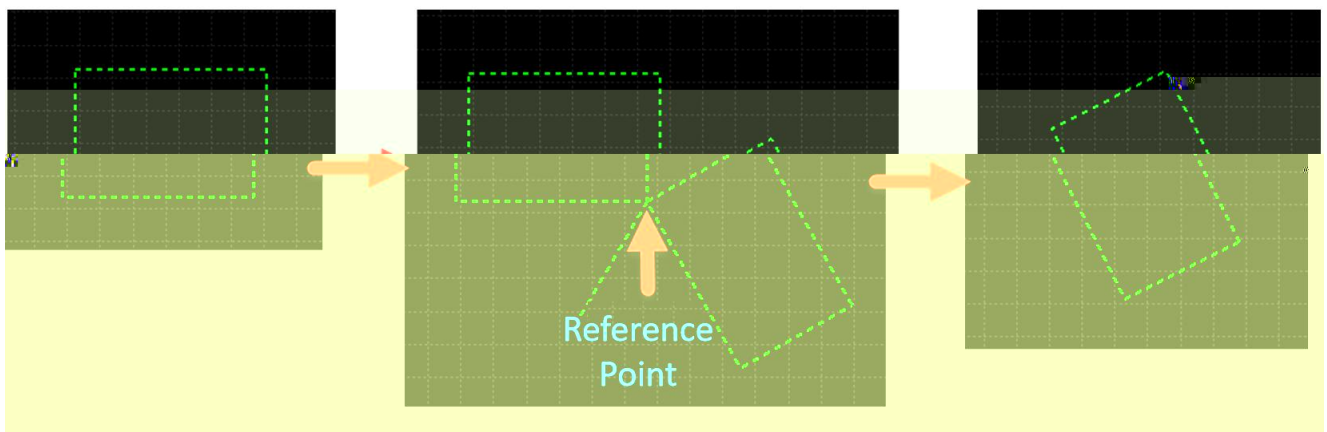
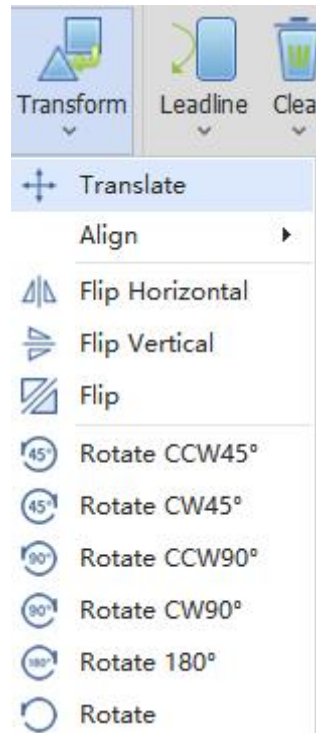
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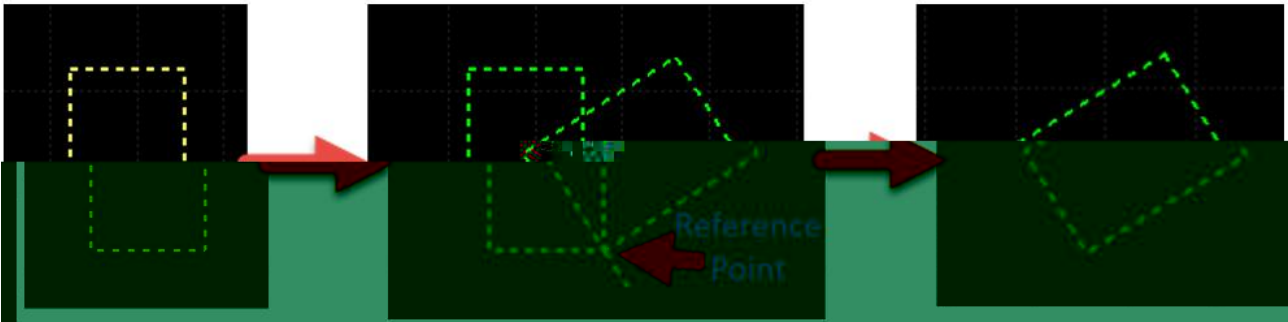
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Lead-in and Lead-out Lines Set

Parameter Setting Of Lead-in And Lead-out Lines

This function is to protect the starting point of parts.

Lead-In

Type: Lead + Arc

Length: 10 mm

Radius: 33 mm

Angle: 20 °

Lead-Out

Type: Nothing

Length: 10 mm

Radius: 10 mm

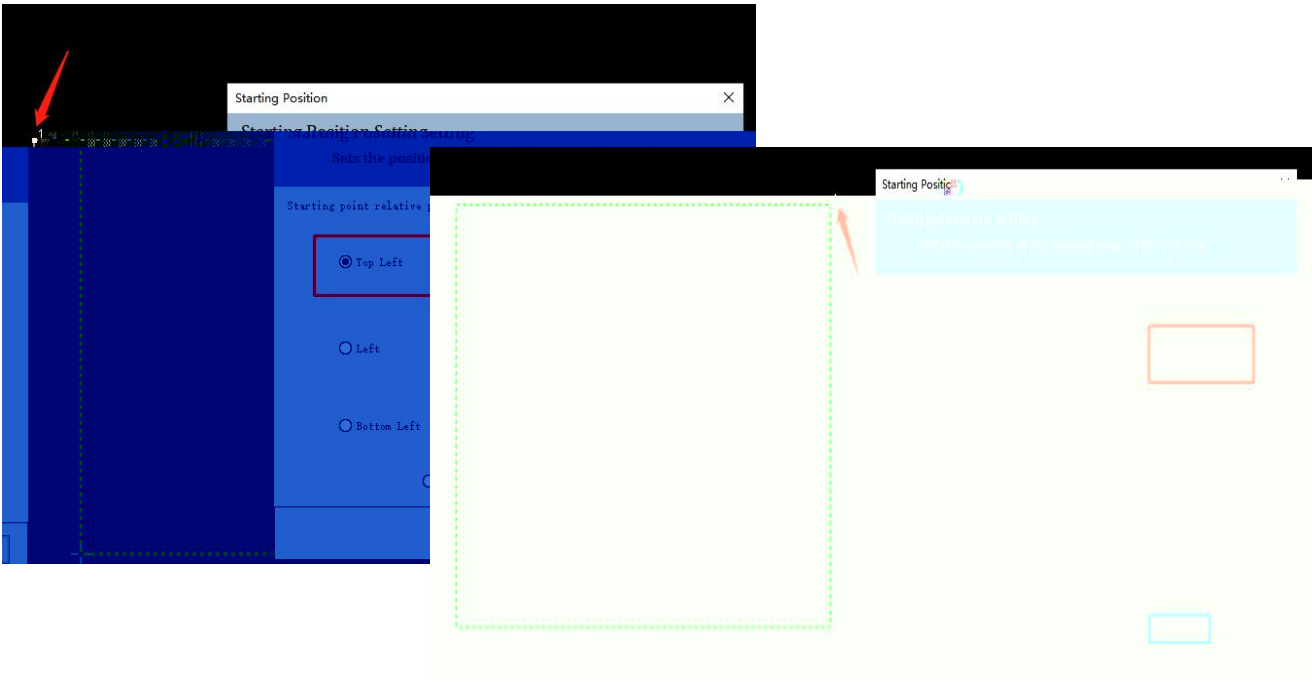
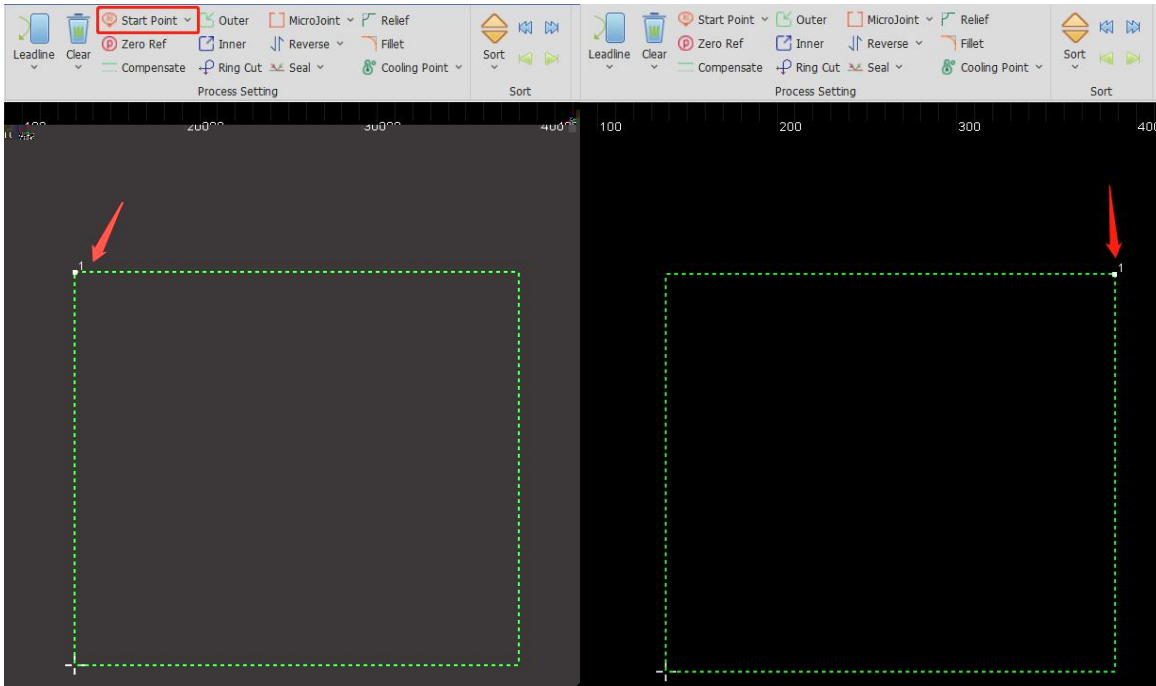
Angle: 20 °

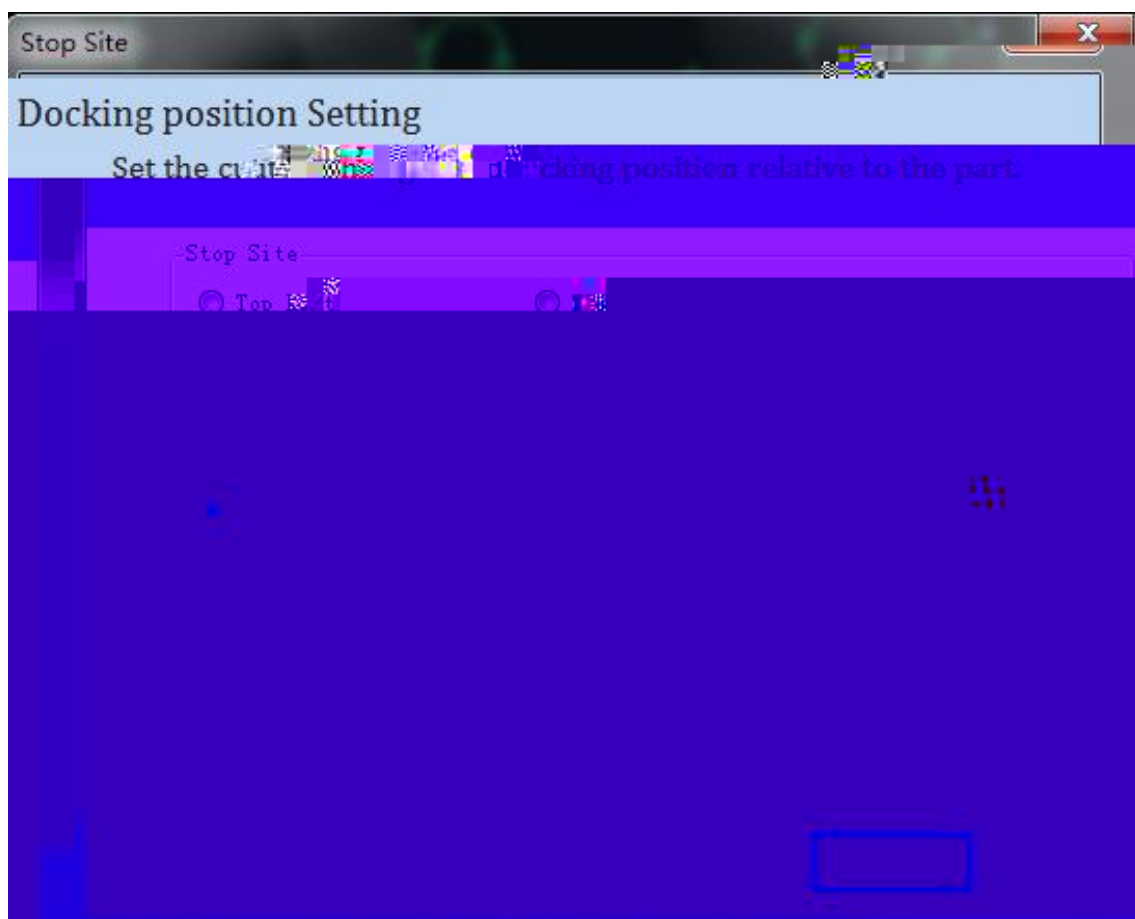
☐ On Endpoint ☐ On Center Of Long ☒ On StartPoint

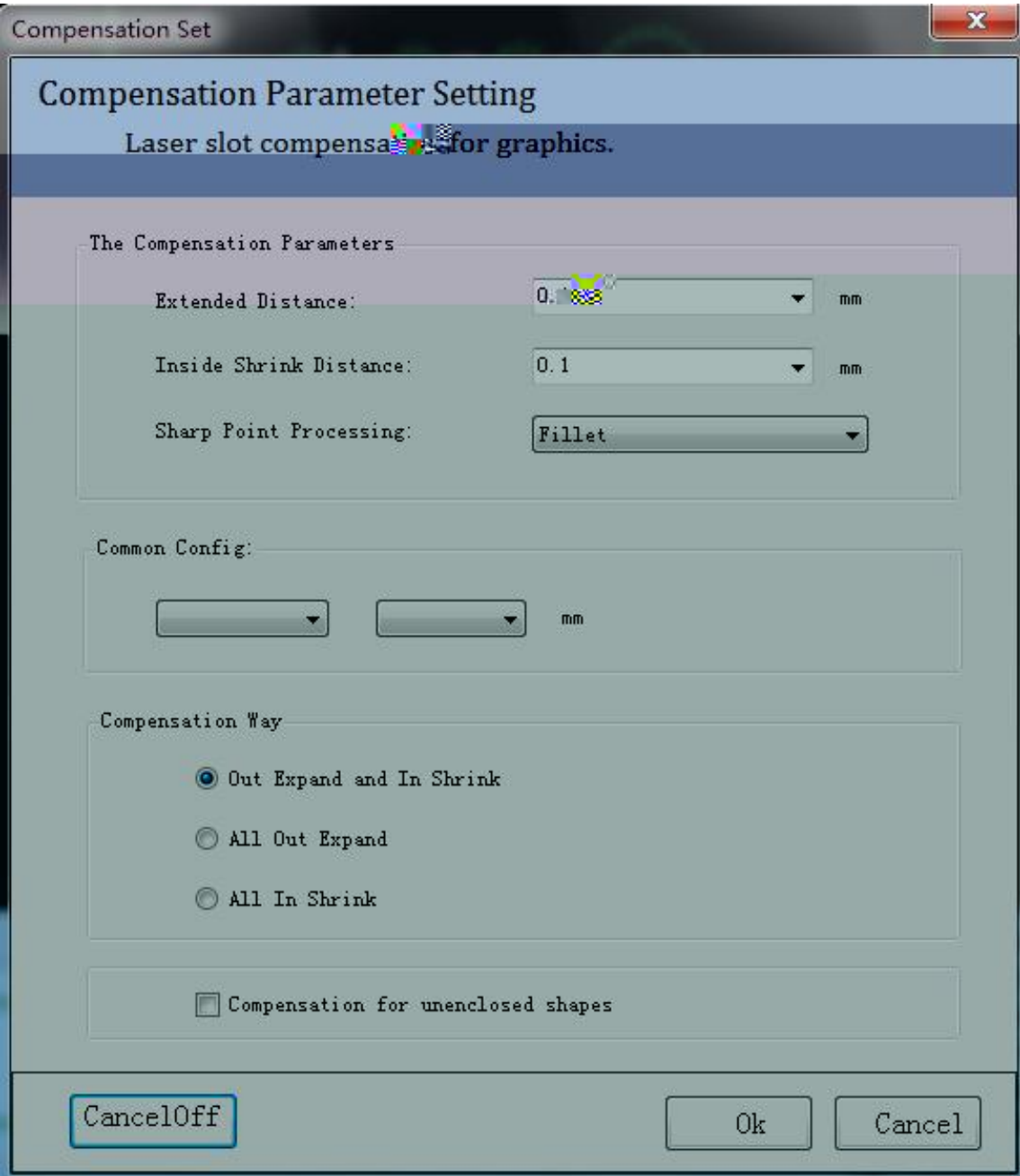
☐ Only Apply to Closed Graphics ☒ Cross Check

☐ works on the outer contour ☐ works on the inner contour

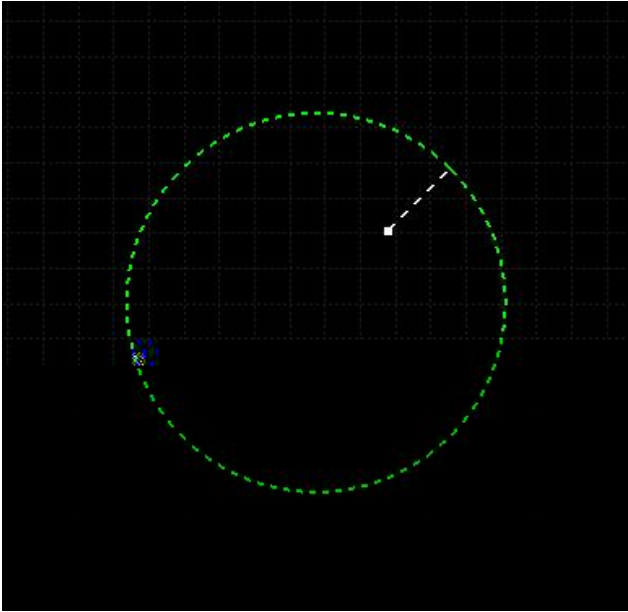
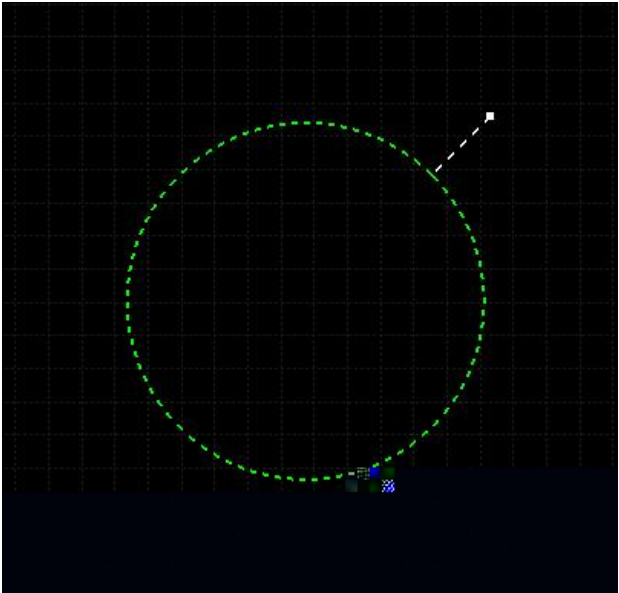
Ok Cancel

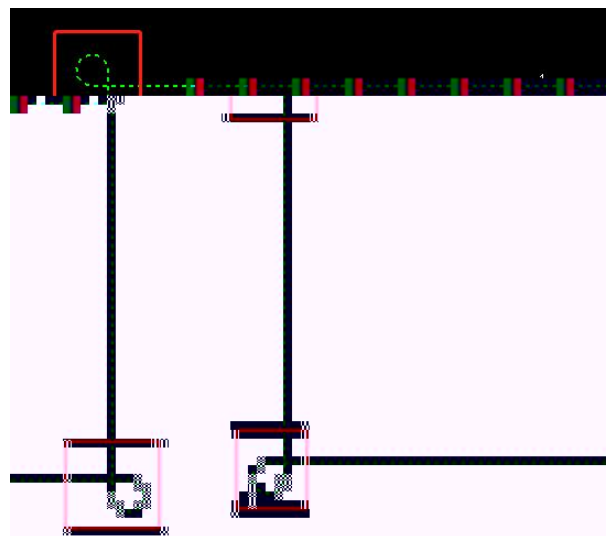
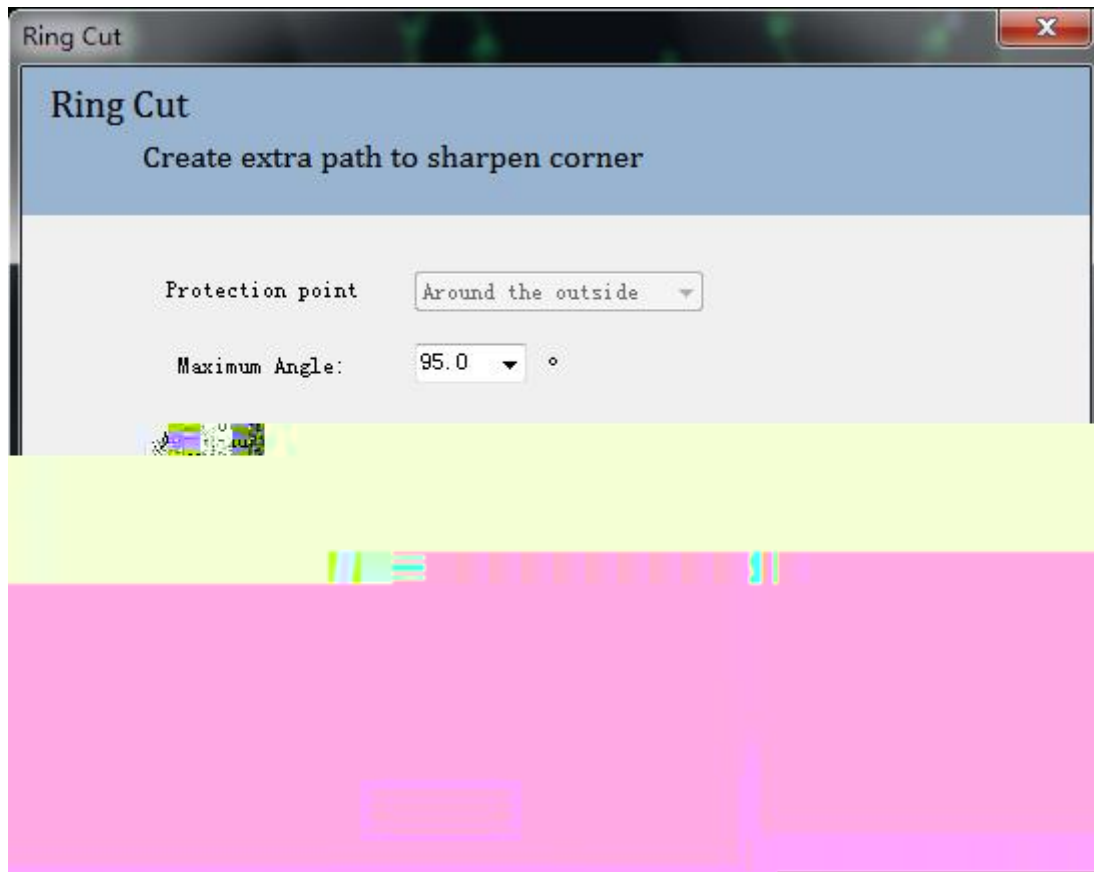


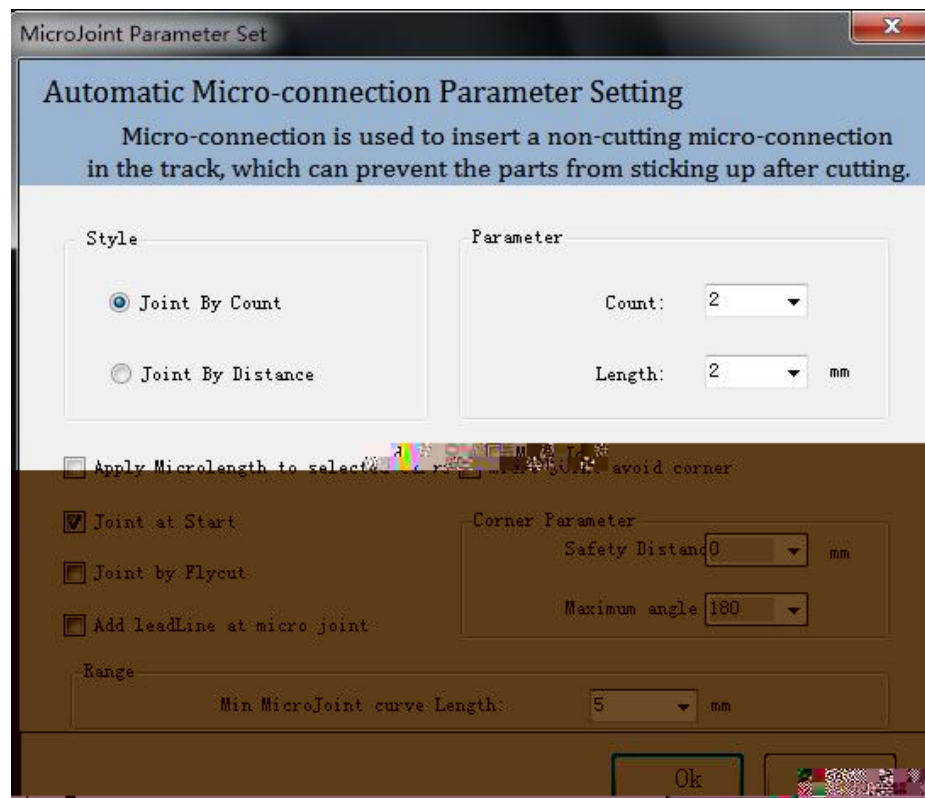
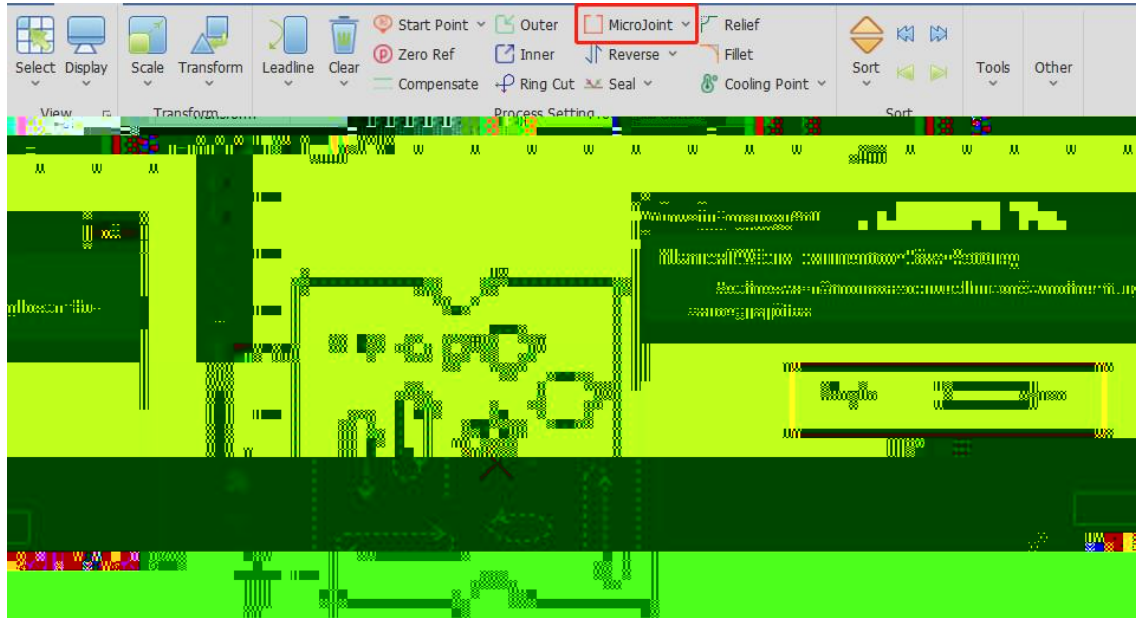


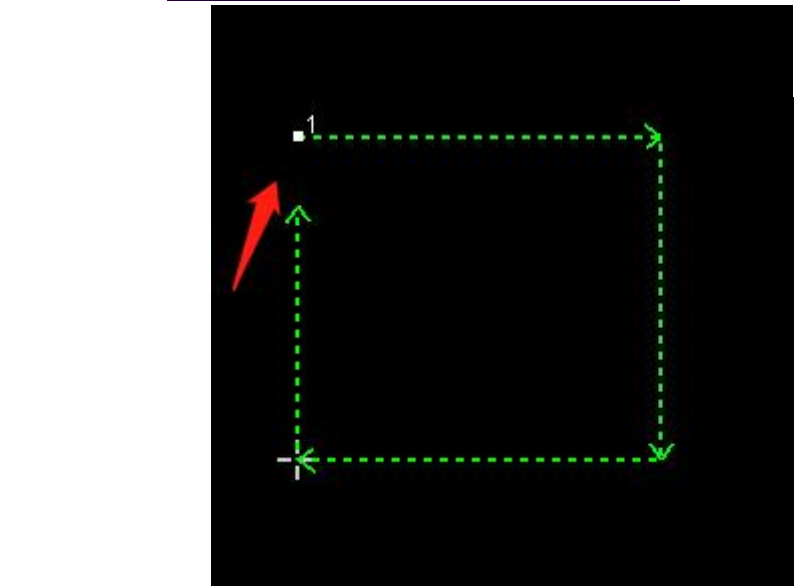


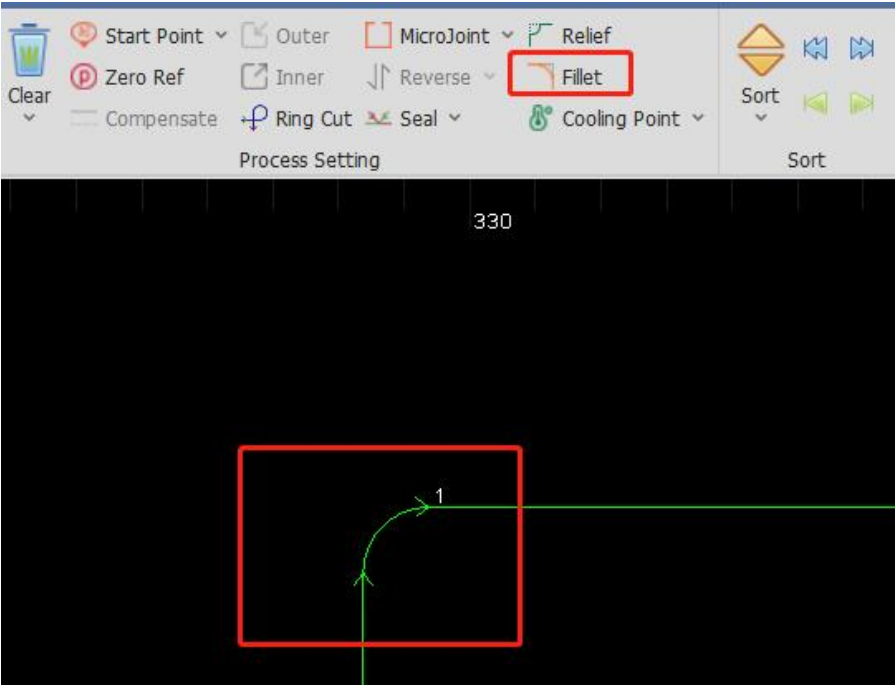
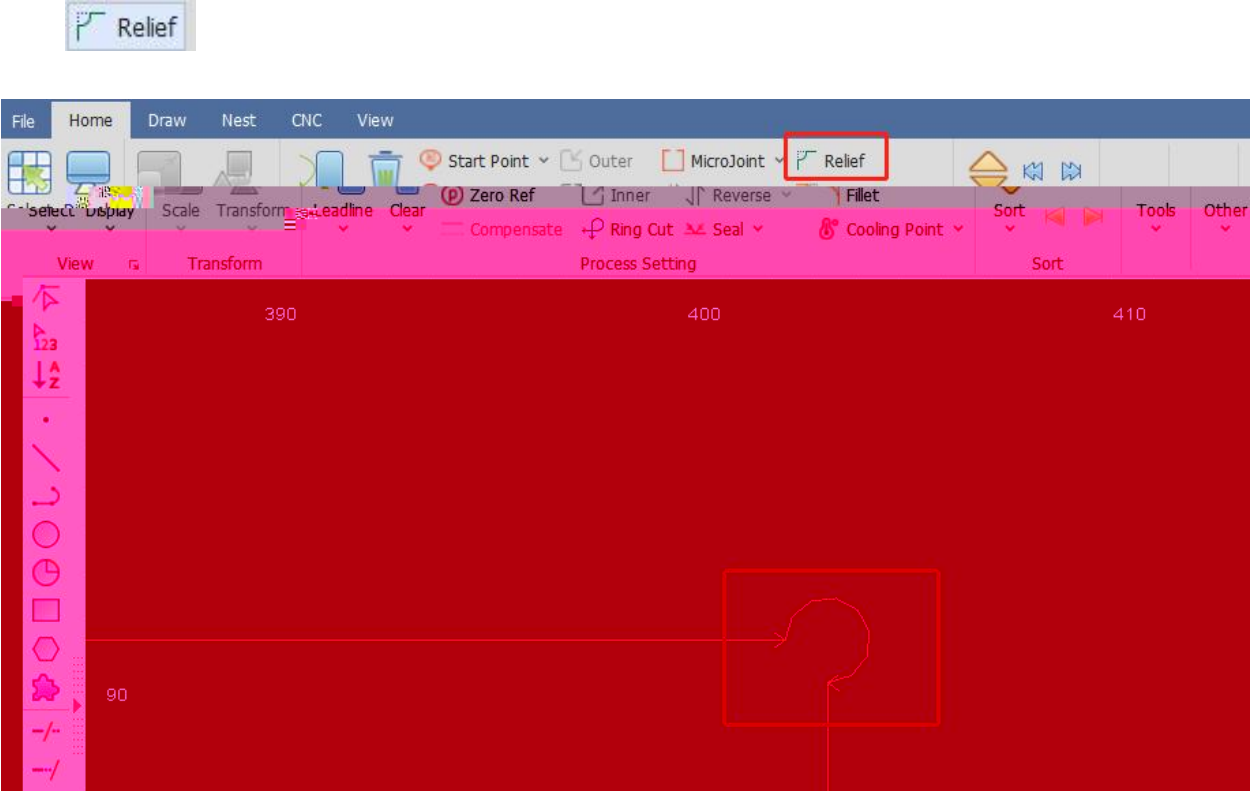
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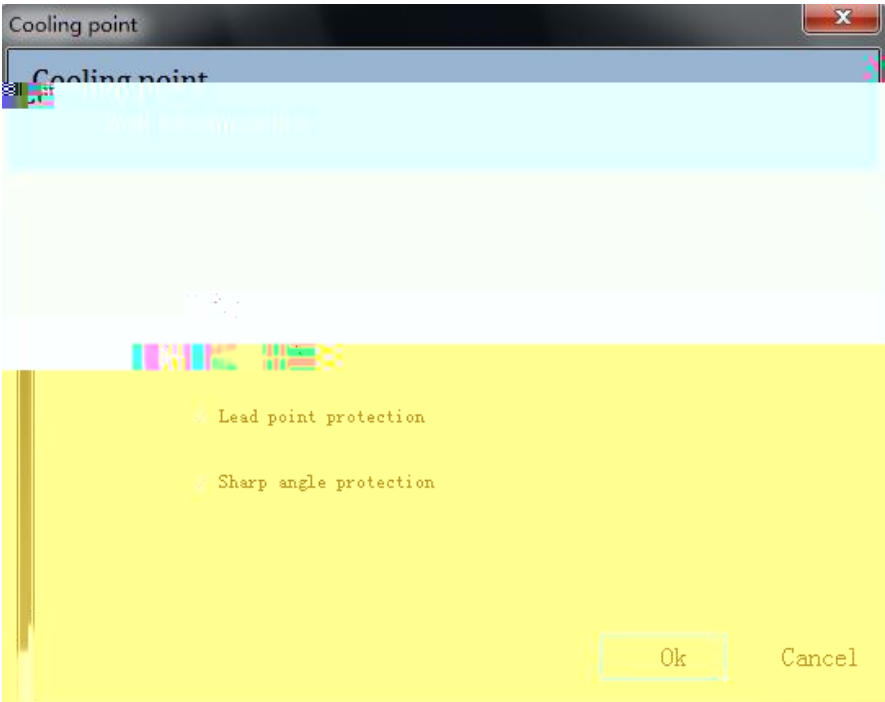
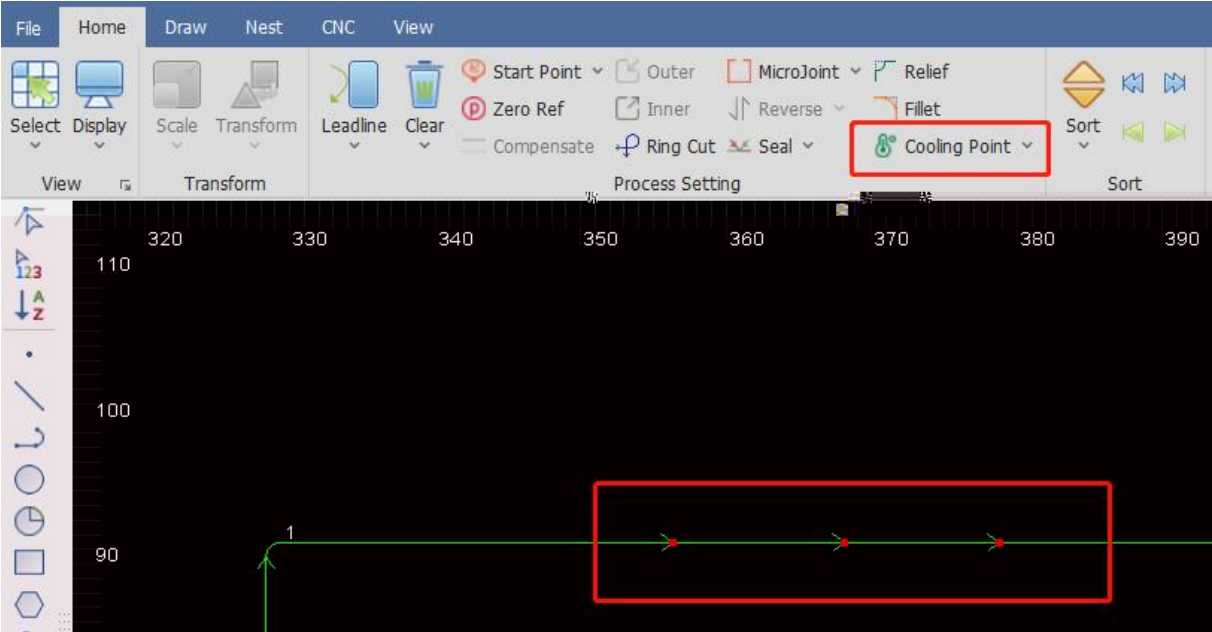


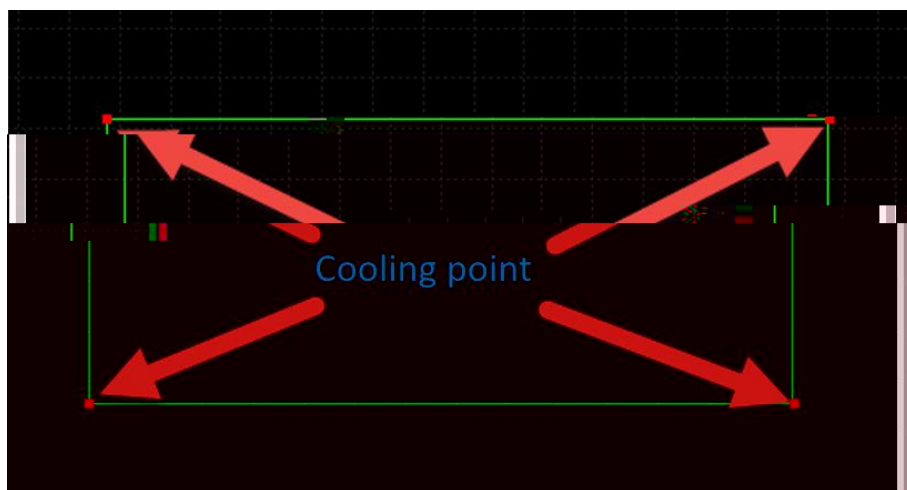








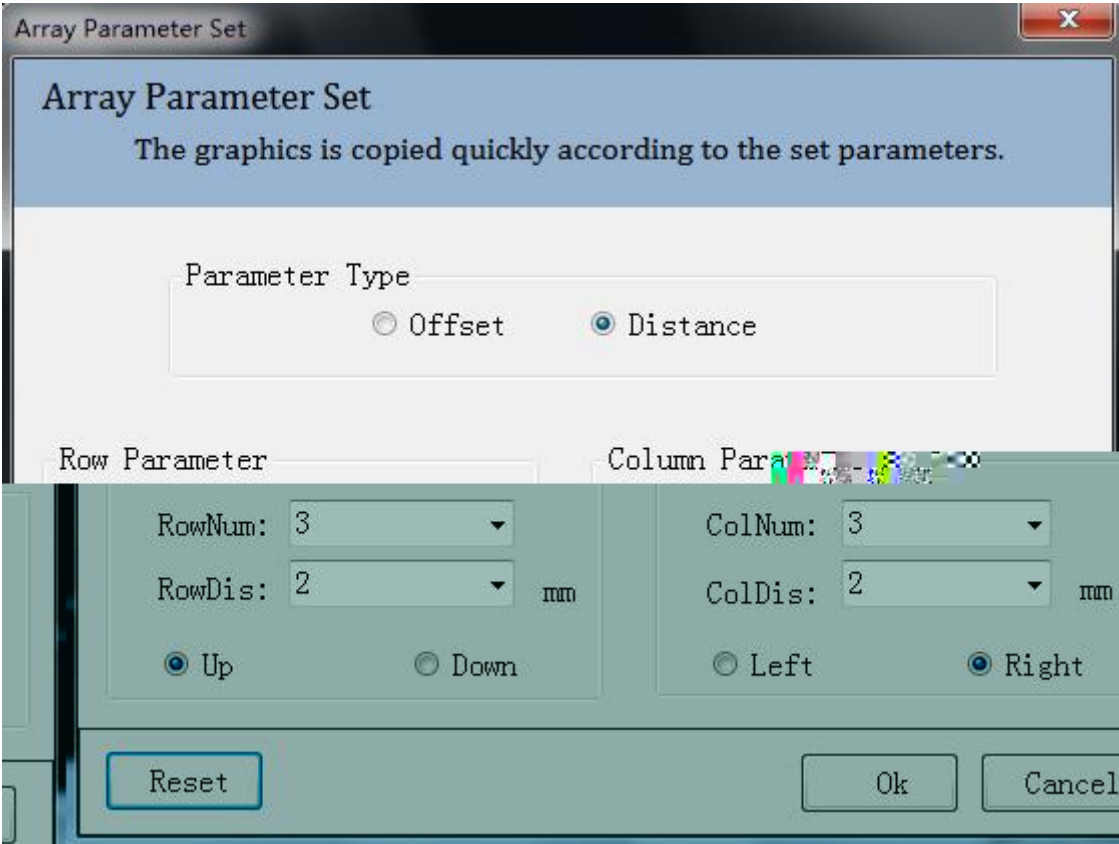




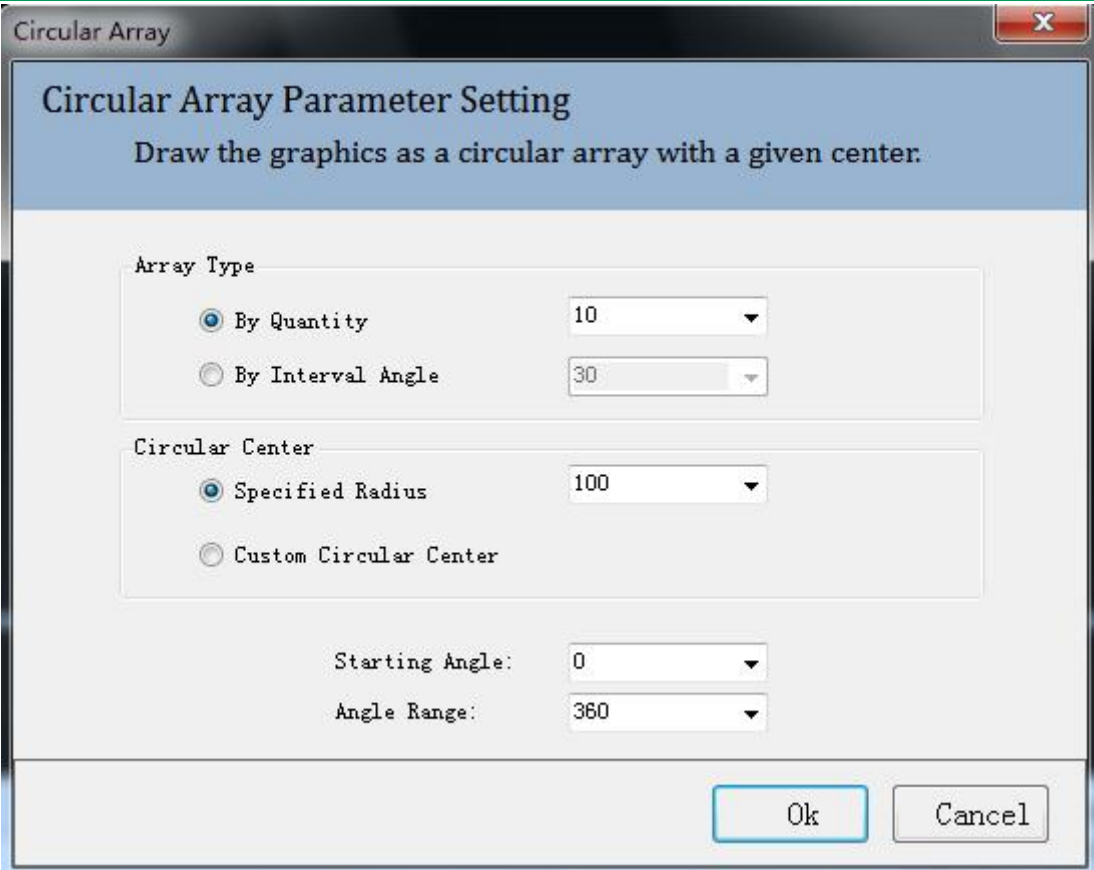
- ✓ Smart Sort
- Grid Pattern
- Local Shortest Path
- Layer Sort
- Smaller Vector Prior
- Left to Right
- Right to Left
- Top to Bottom
- Bottom to Top
- Arc Sort

Manual Sort ▶

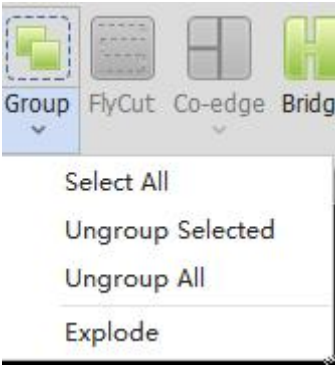




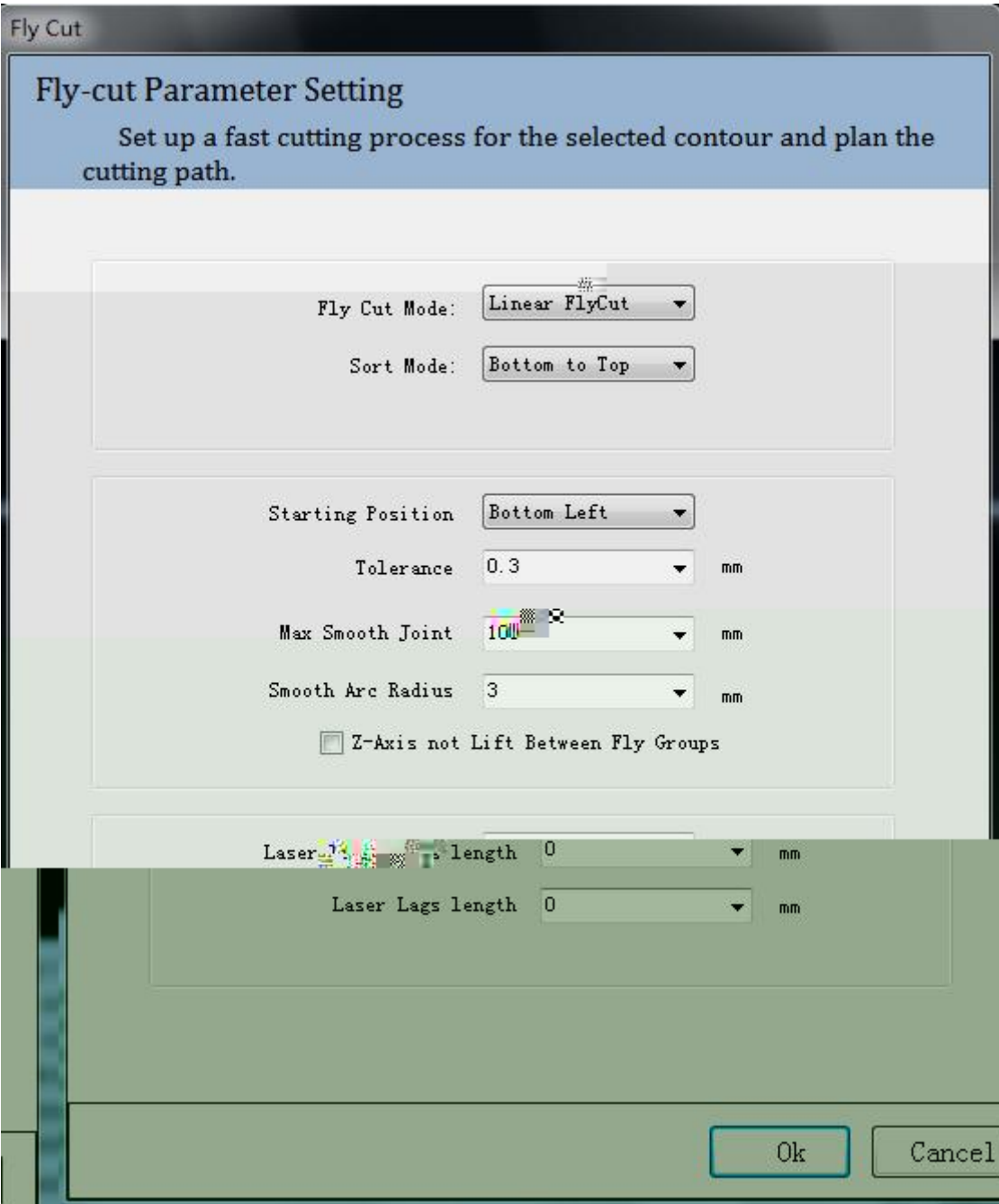
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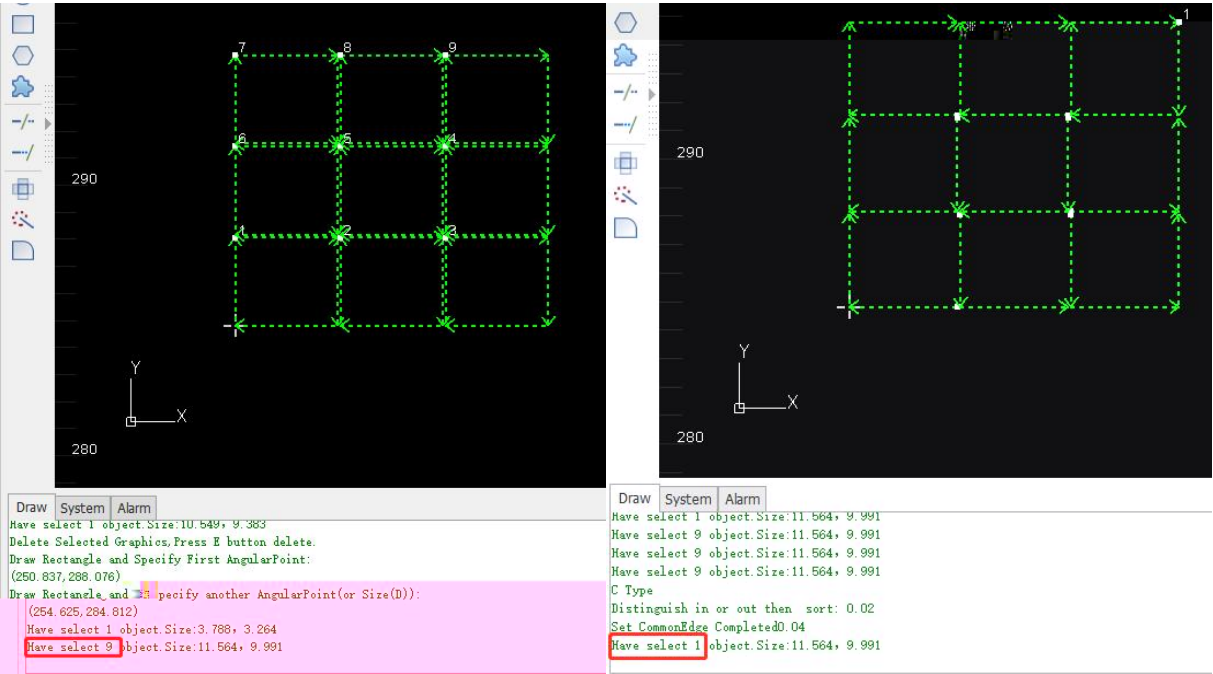


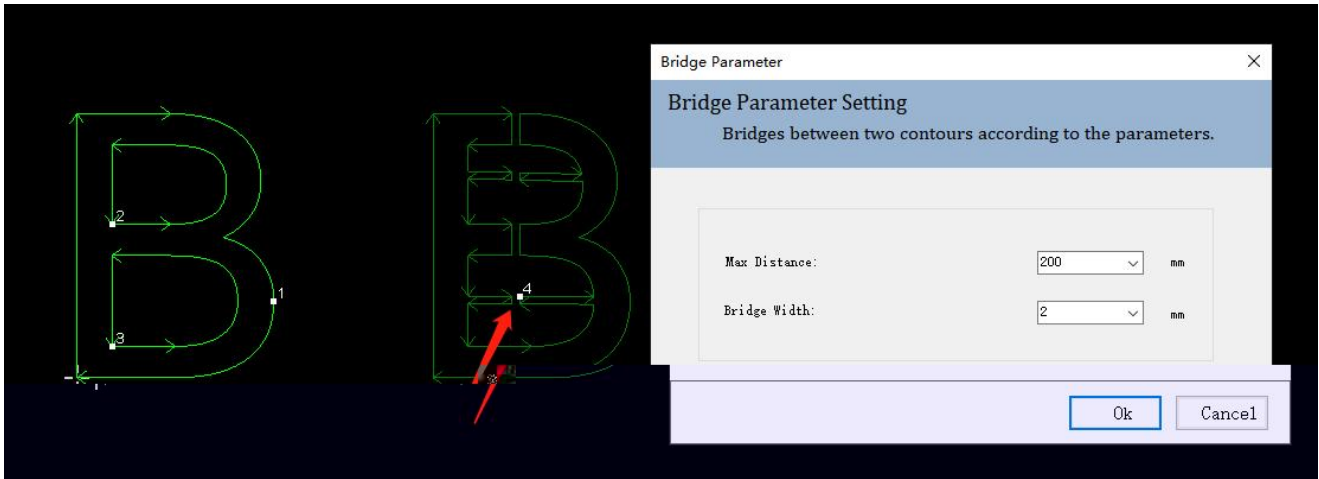
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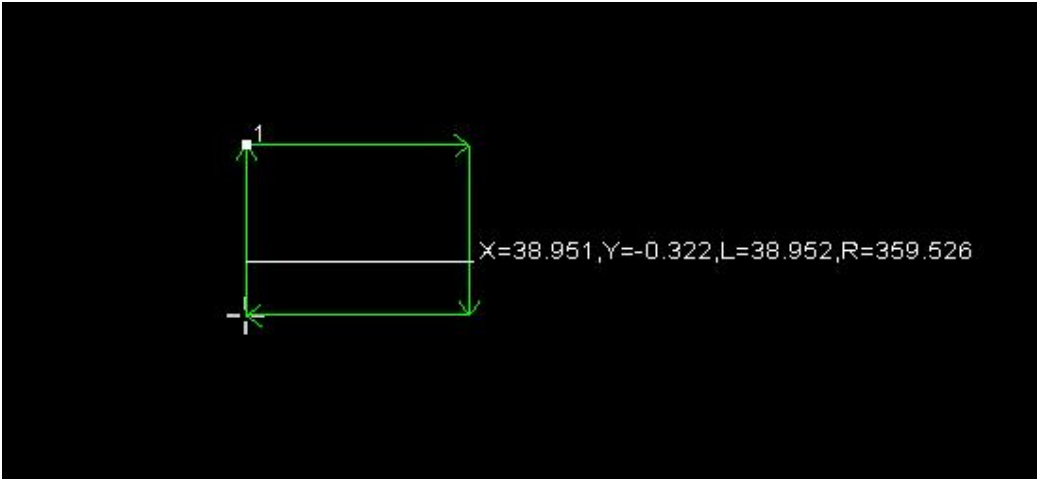
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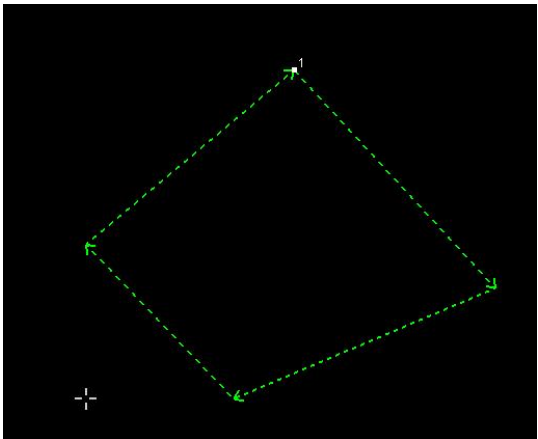
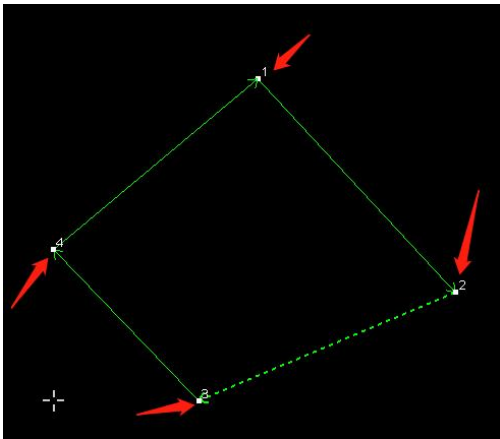
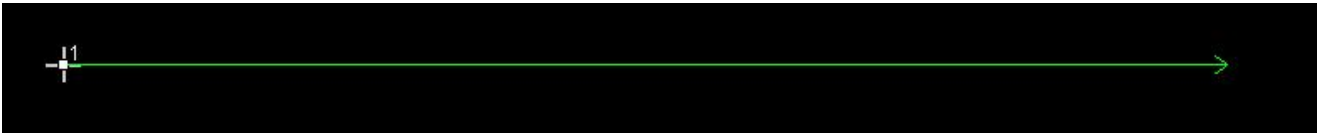
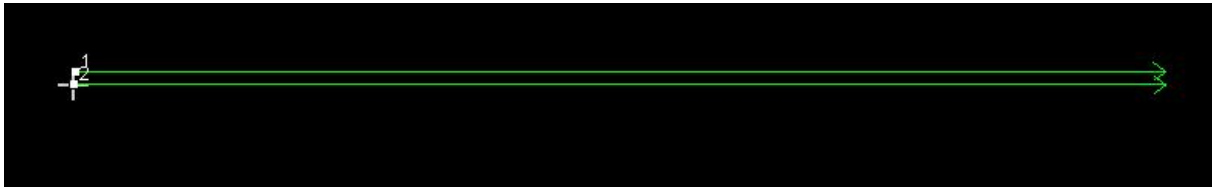




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Star

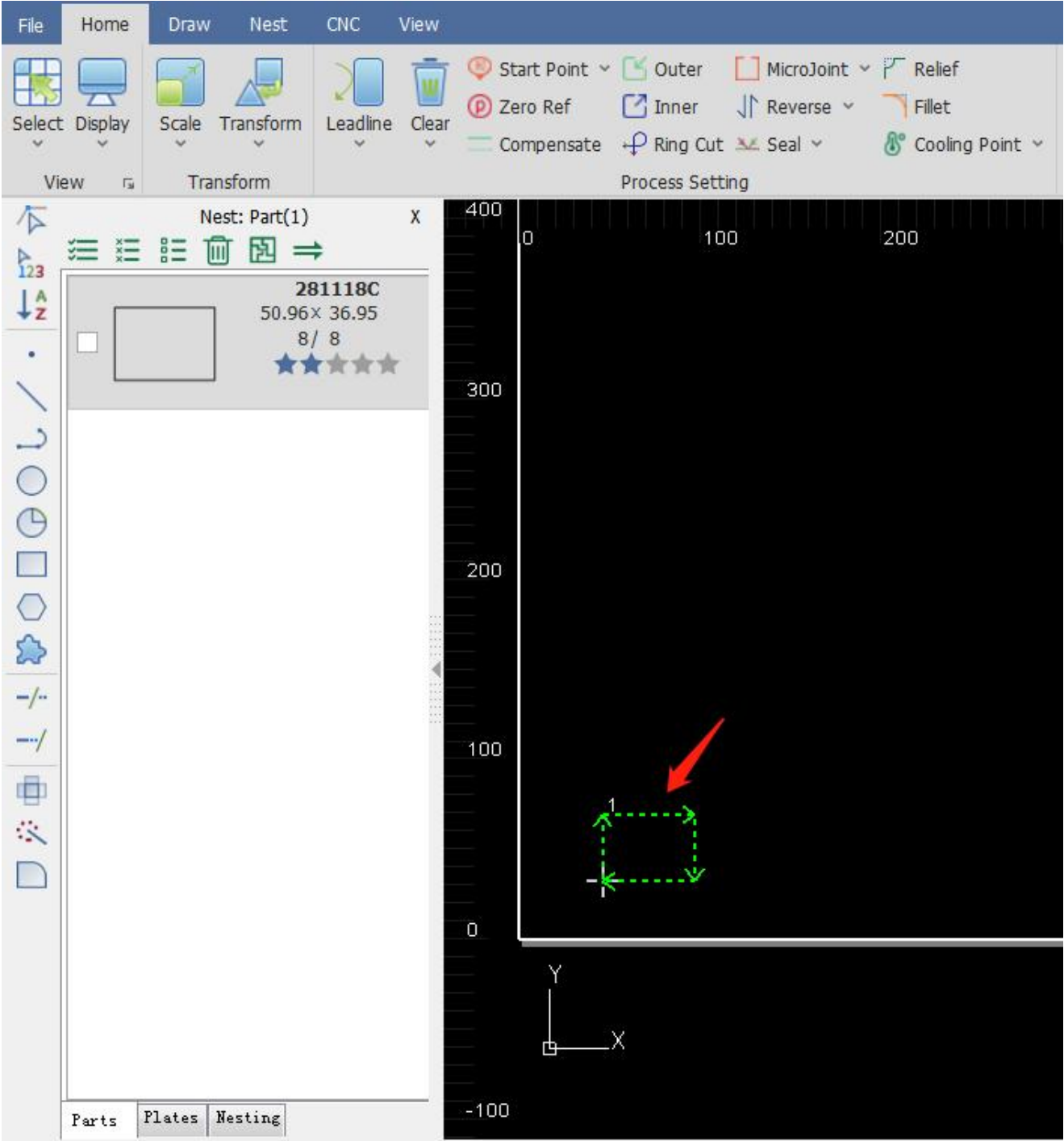
Star

Draw star parameter Settings

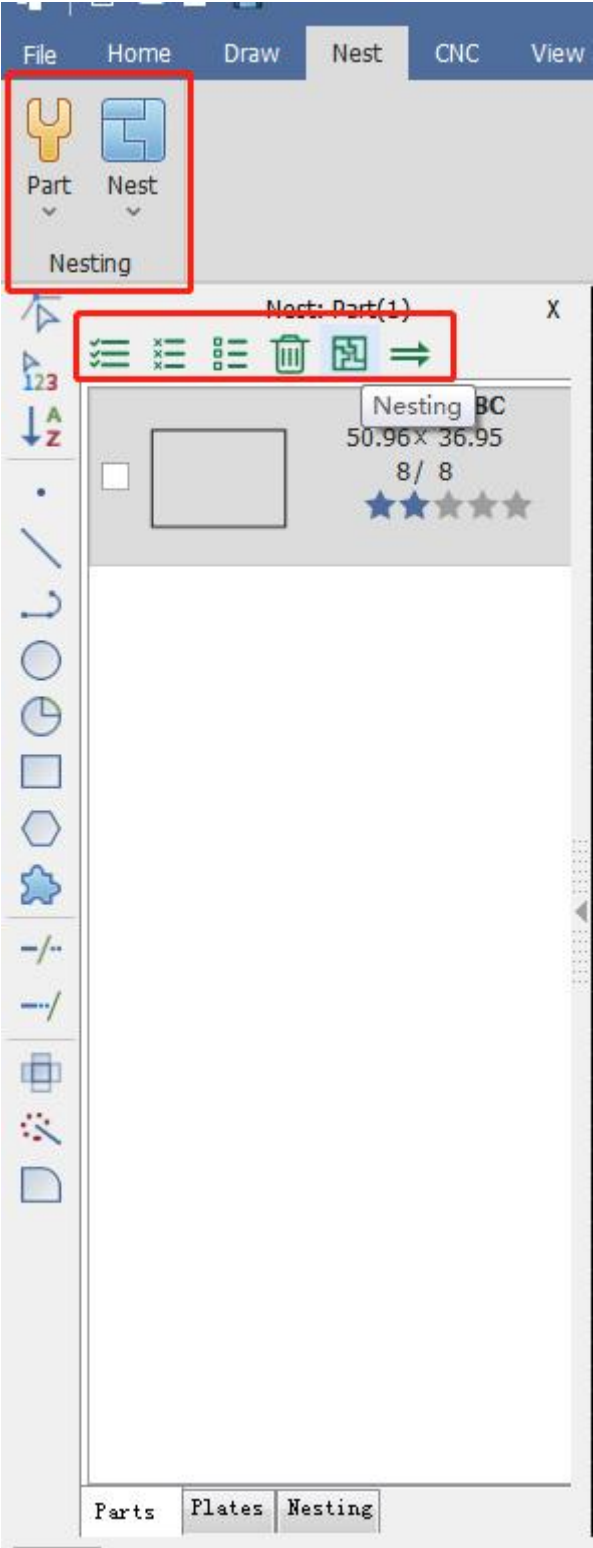
Fixed-point number:	5	
The distance between the	100	mm
Star side length:	72.5	mm
Rotation Angle:	0	°

OK

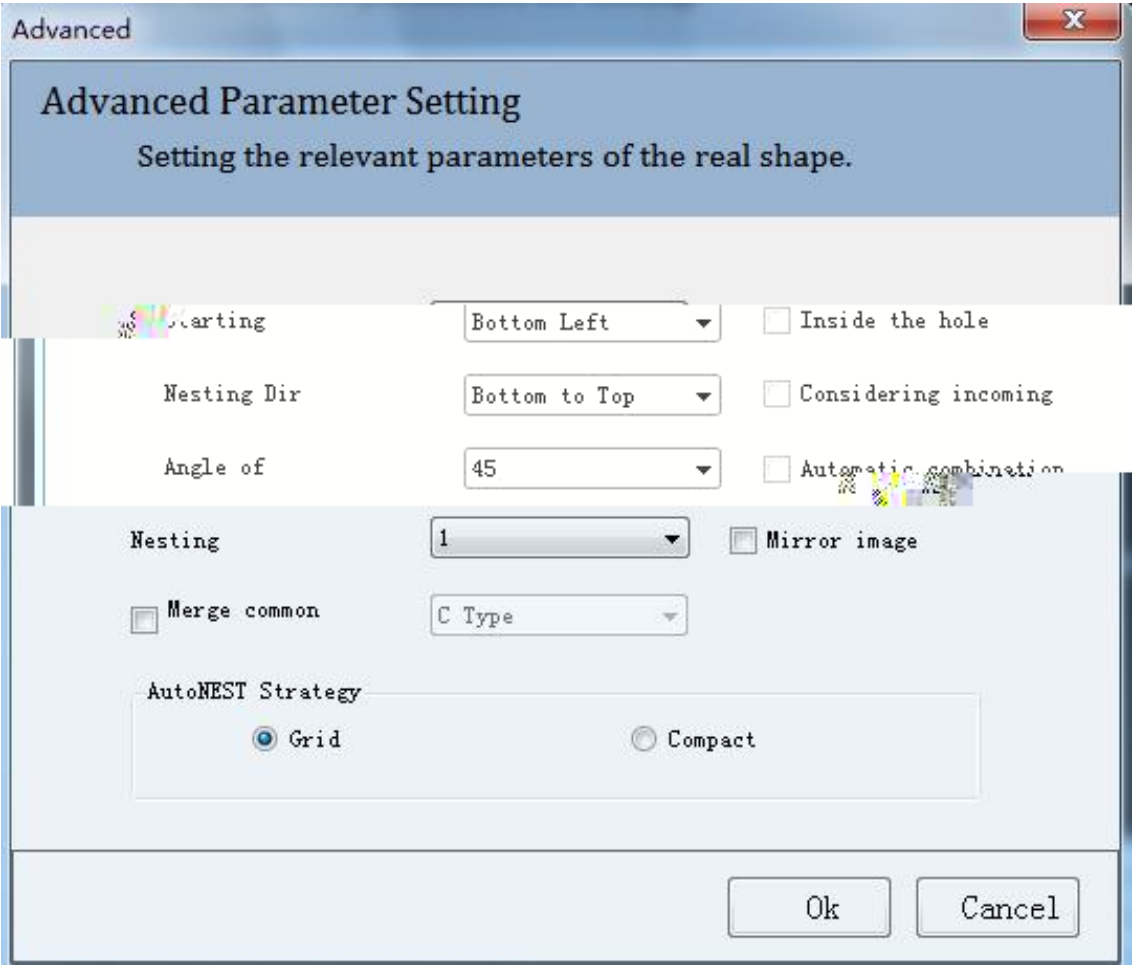
Cancel

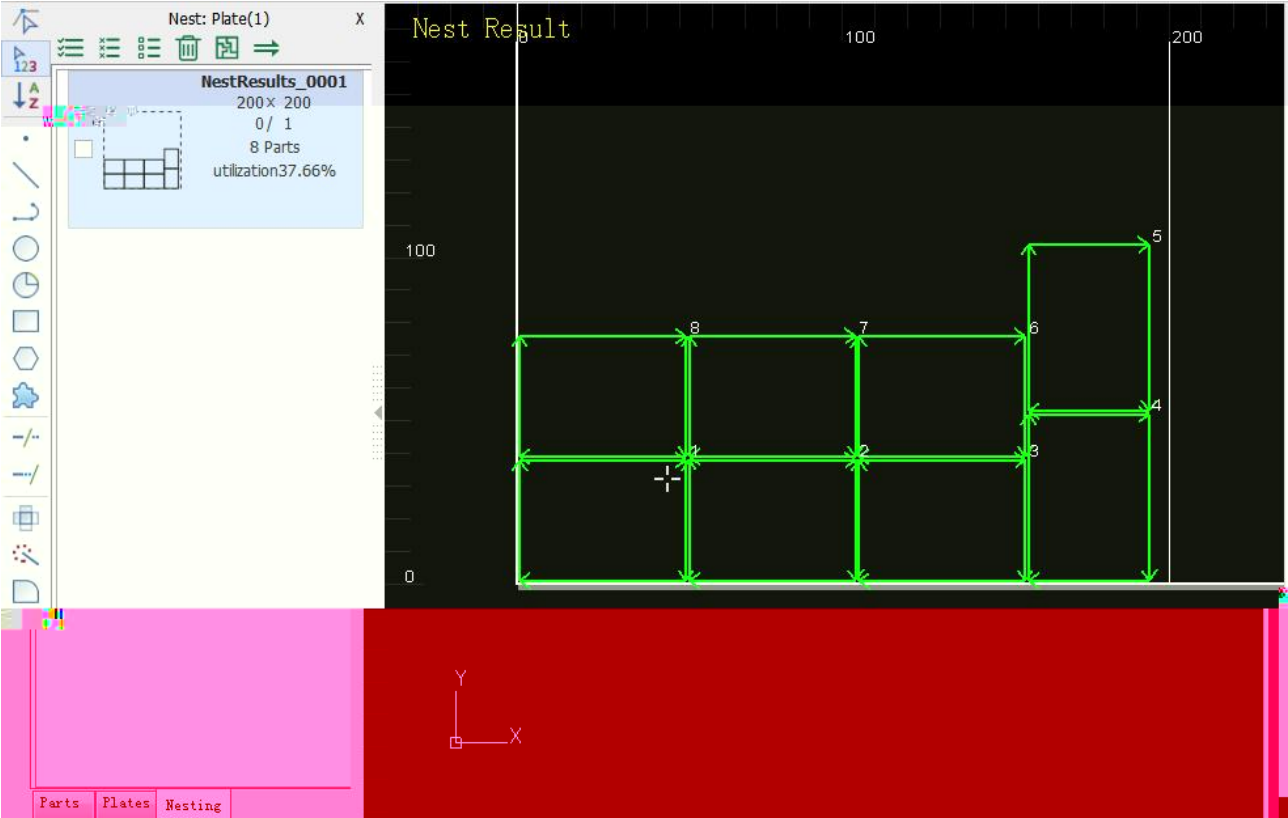


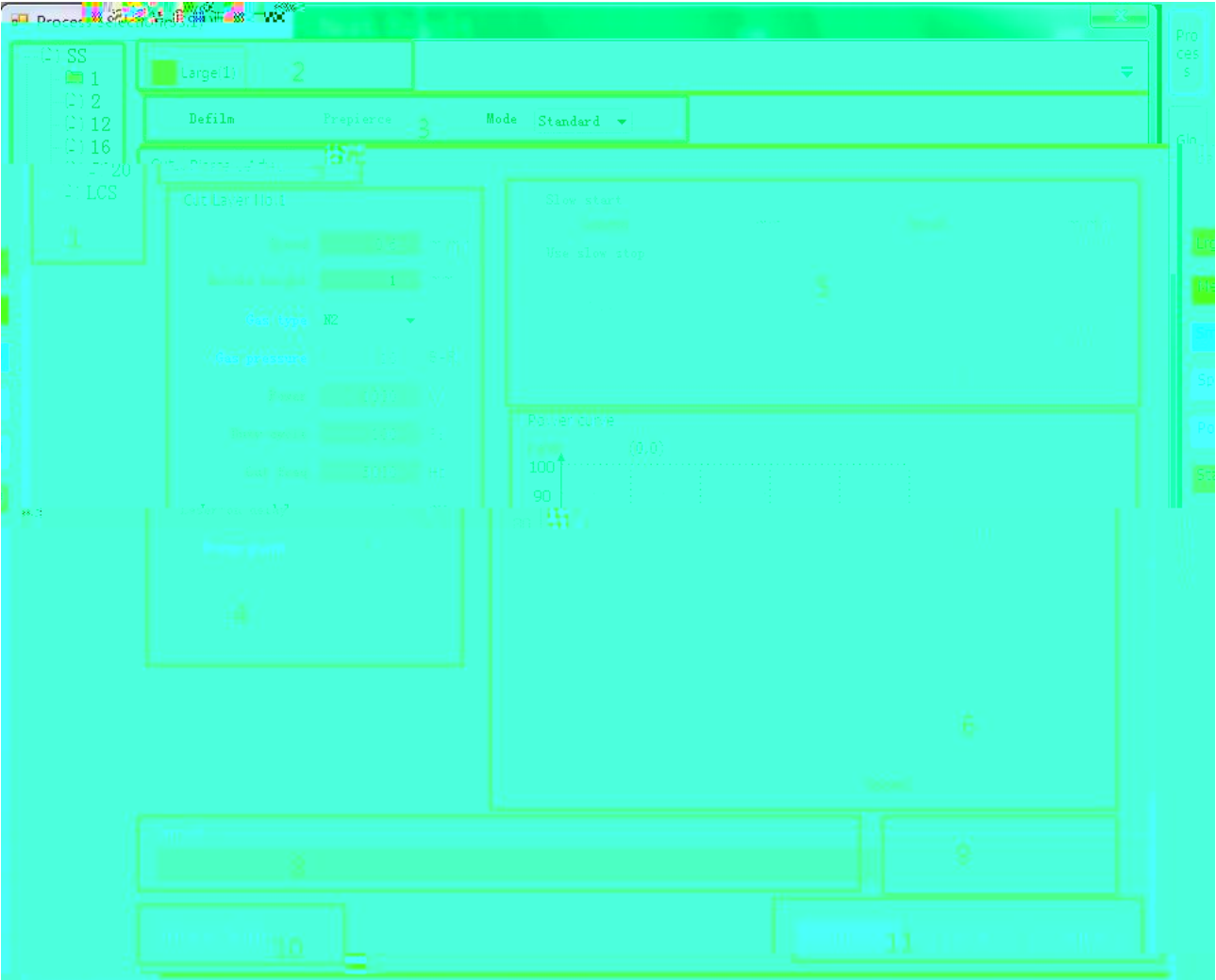


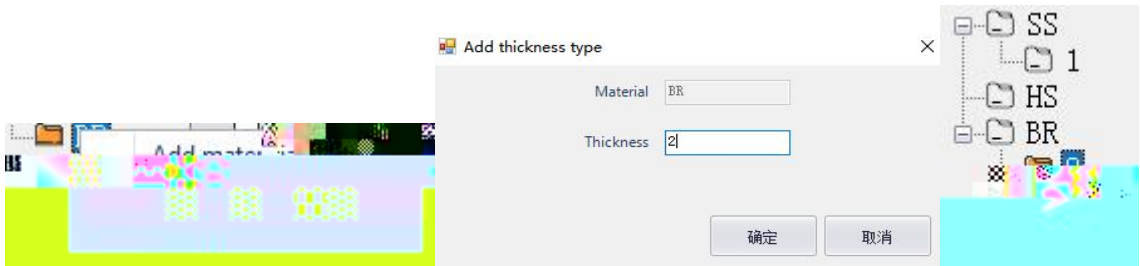
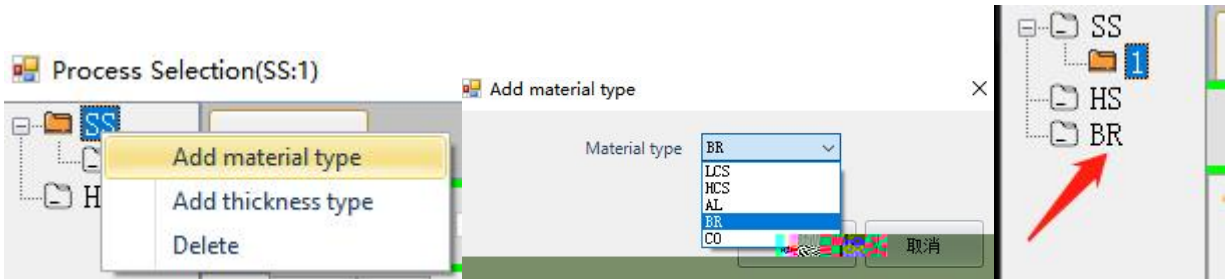


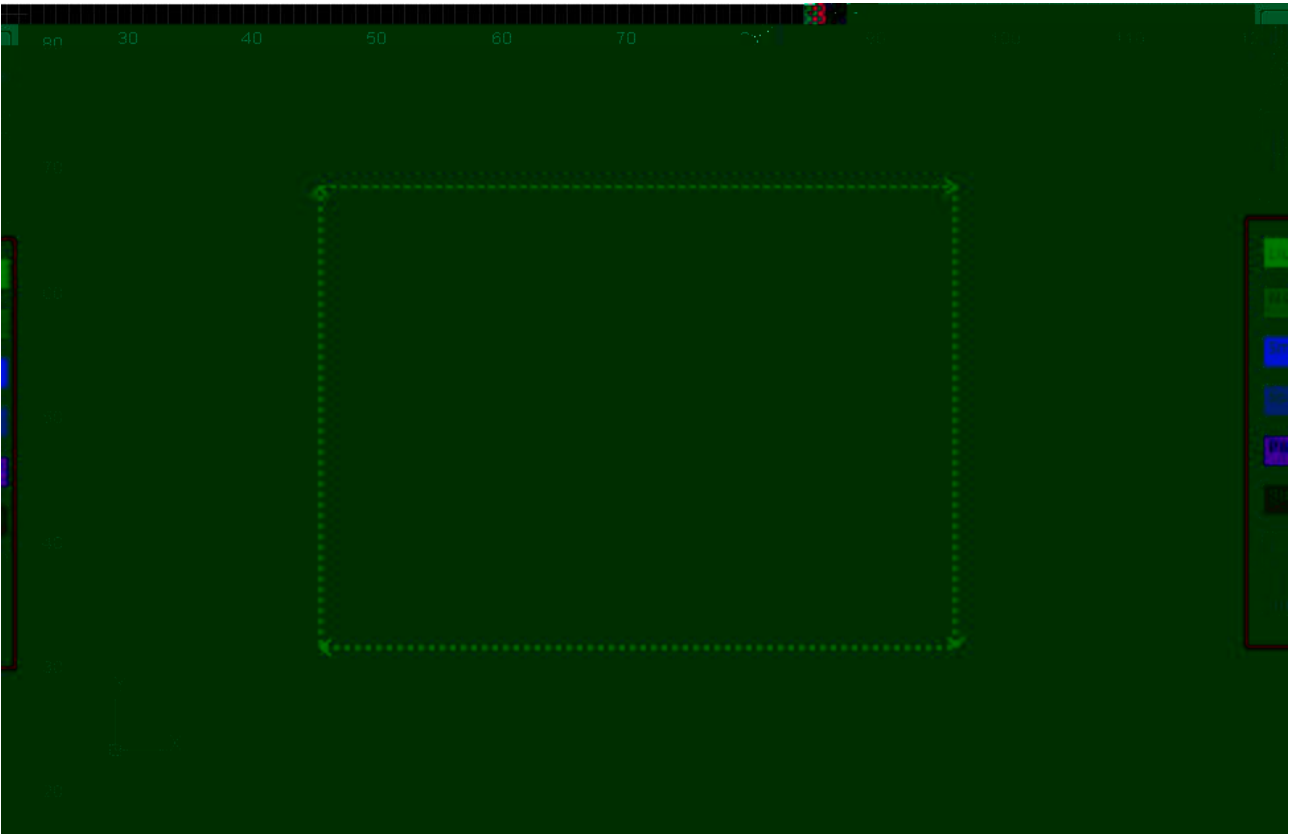


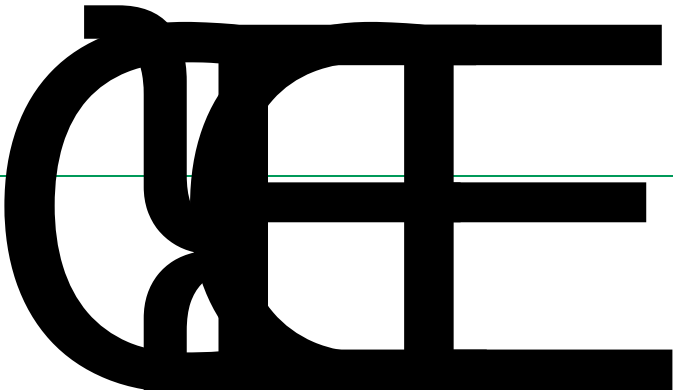












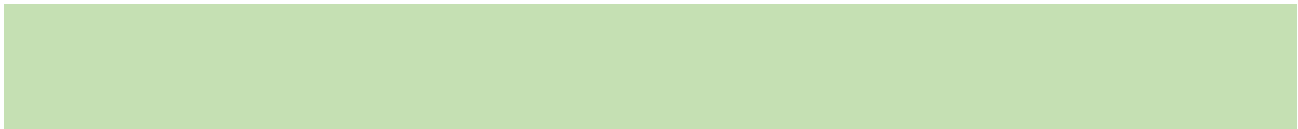
[illegible]

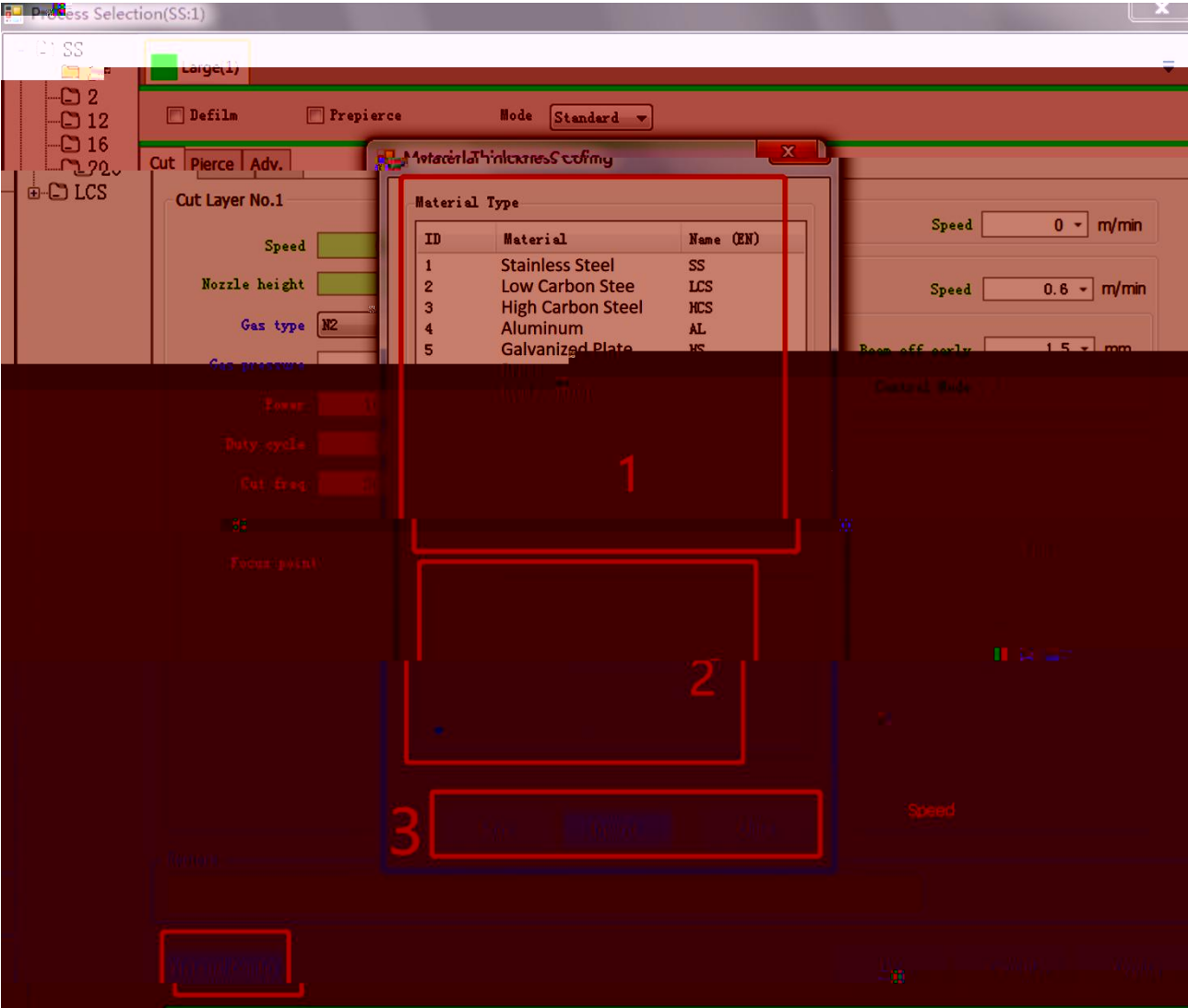
[illegible]

Remark



RAYTOOLS





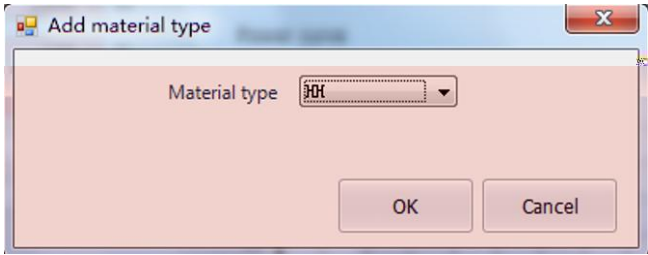
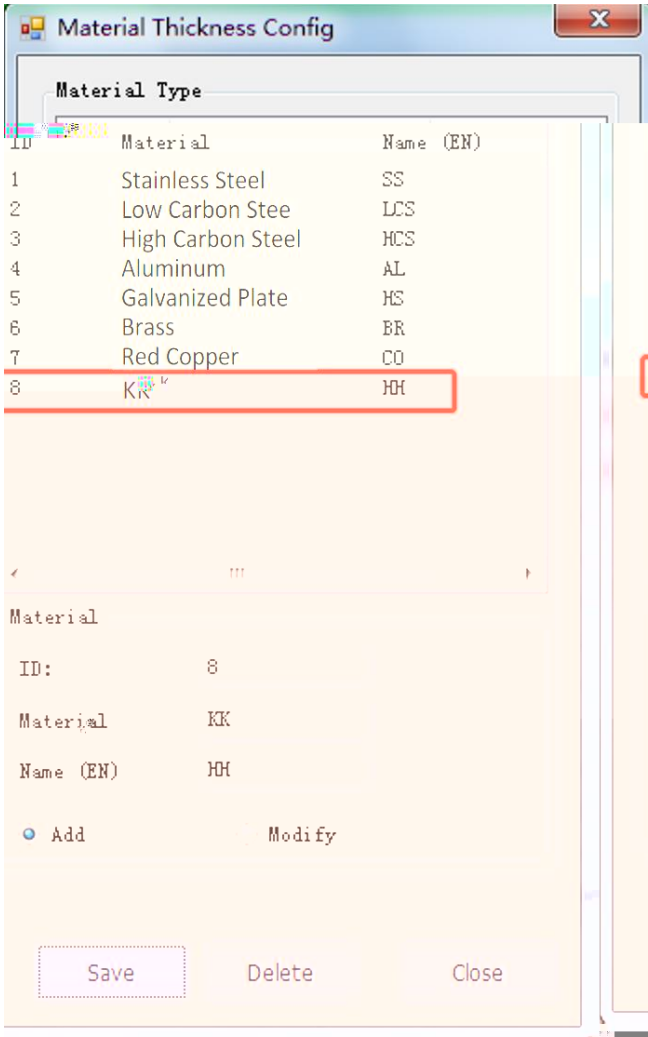
Material

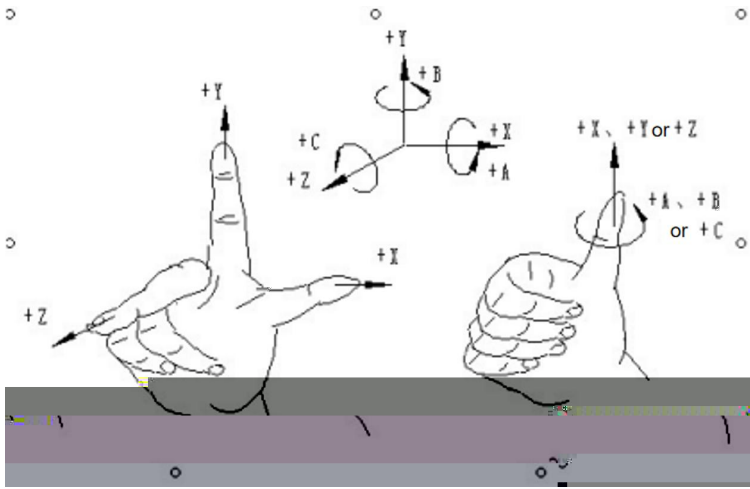
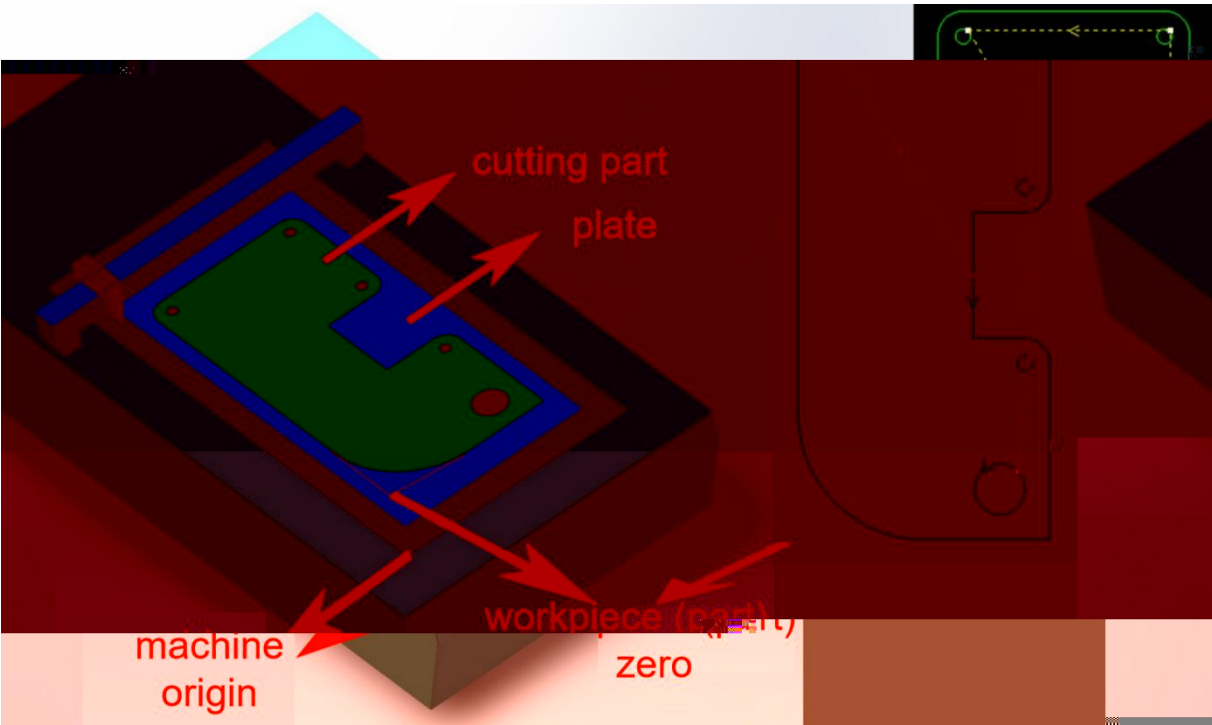
ID: 8

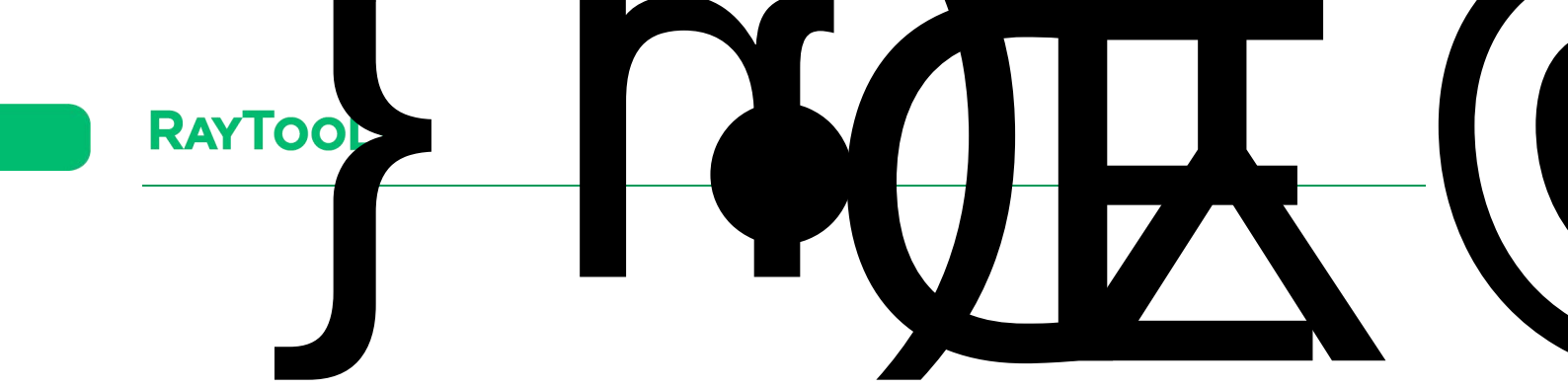
Material KK

Name (EN) HH

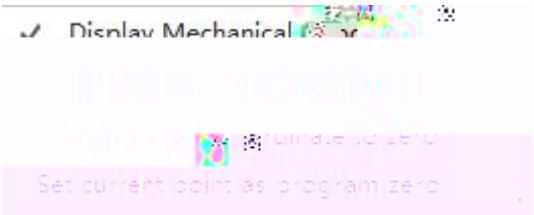
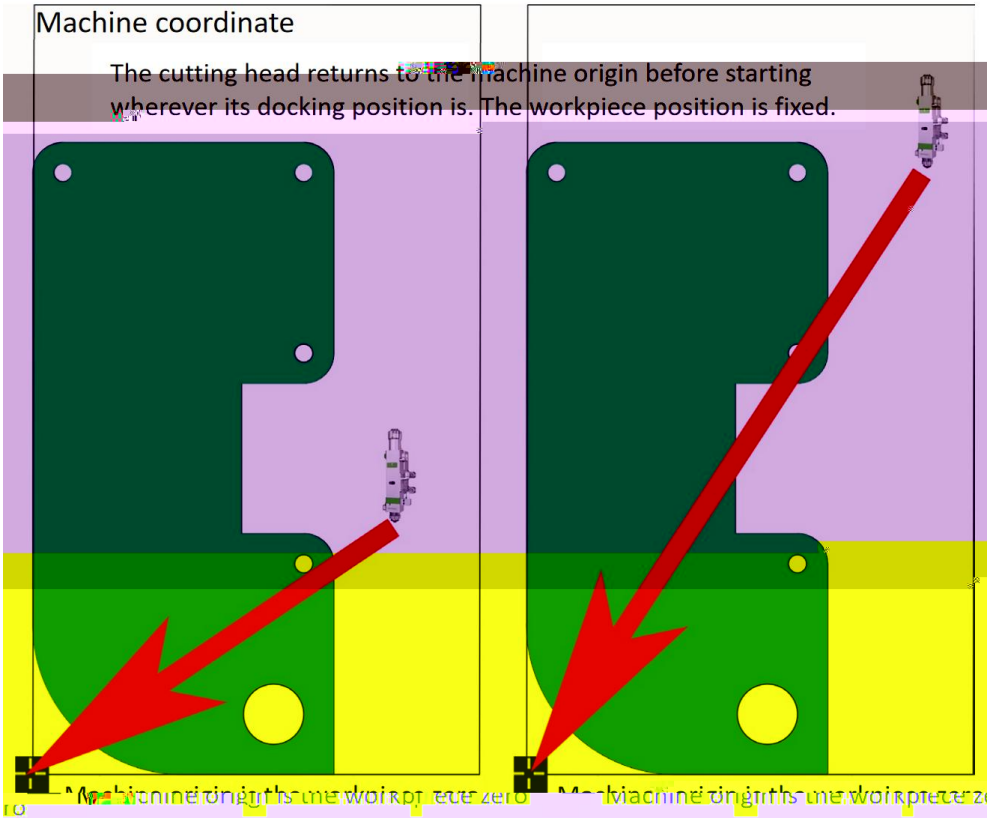
☒ Add ☐ Modify



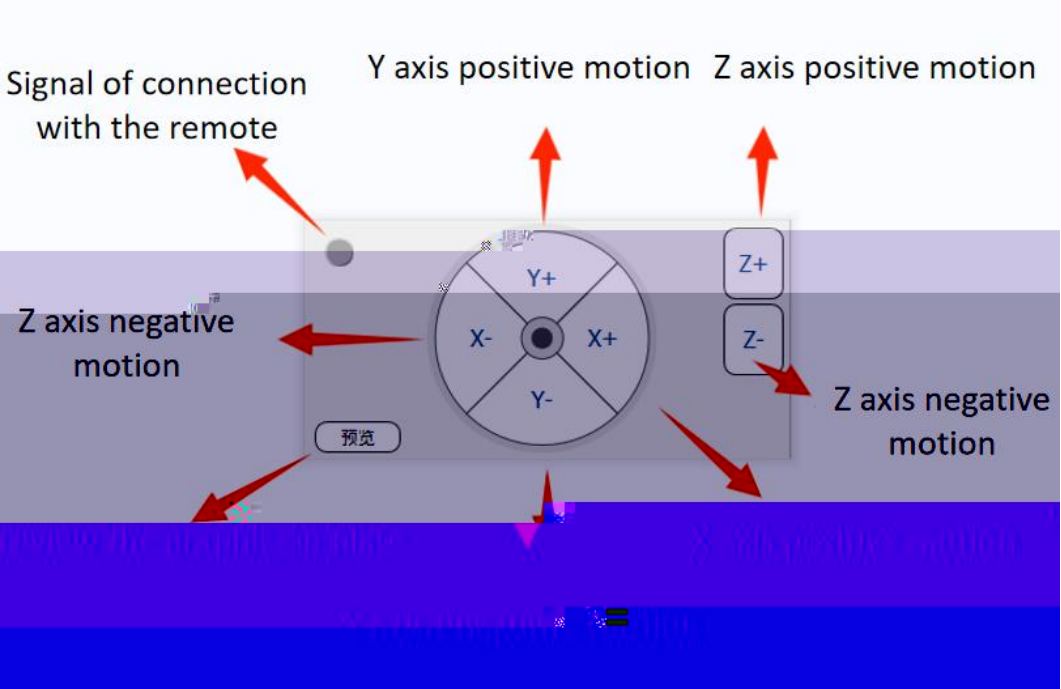




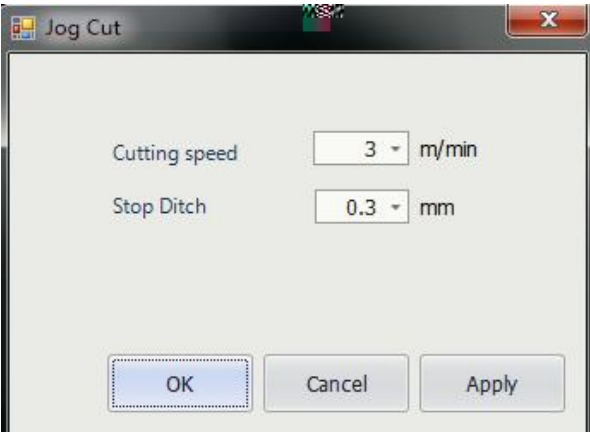


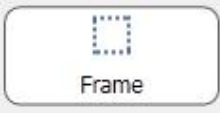
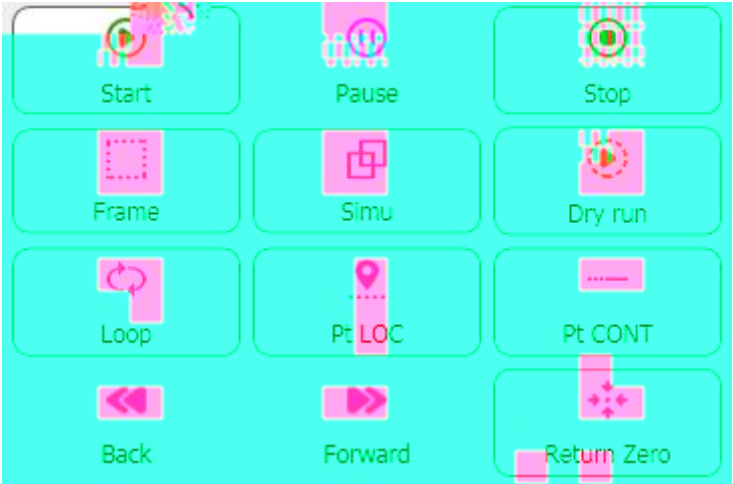


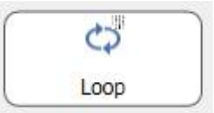




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Loop Setting

Loop Setting

☒ Start Loop

Loop Setting

Loops

100222

Times

Completed loop...

7365

Times

Clear

Loop interval

3

s

Mode

☒ Normal

☐ DryRun

☐ Clear cutting count

Safety signal of waiting before loop processing

Waiting for security sig...

5

s

☐ Waiting for safety signal1

☐ Waiting for safety signal2

Feeding signal output when Y axis position is less than the point

☐ Enable Y-axis safe position

0

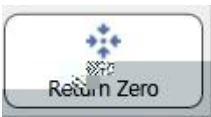
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Confirm and start processing

Save

Close

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☒ Process ends, go to

Zero point ▾

☒ Process selected only

☒ Soft limit protection

☐ EdgeDetect before processing

Forward/Back Distance:

5mm ▾

Forward/Back Speed:

5m/min ▾

Count/Plan num15233/0

Manage

Count Manager

Count Manager

Set parameters of production statistics, machining quantity and au

Count Manager

Total

0

Finished

5233

Clear

Aft task done

Stand still

Pause

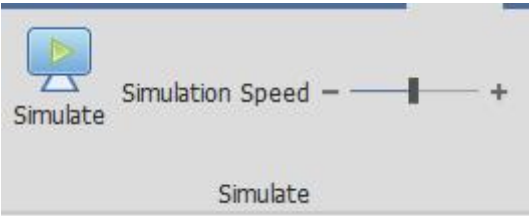
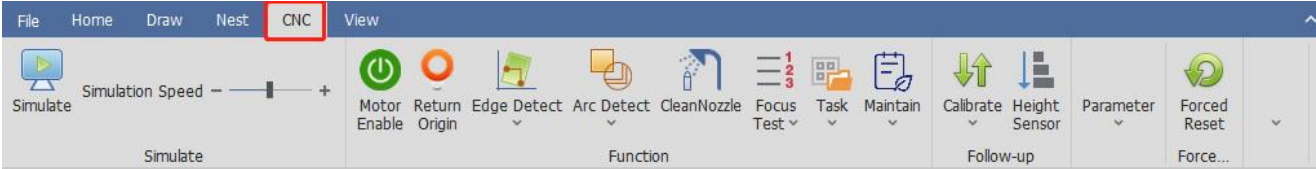
Change PWD

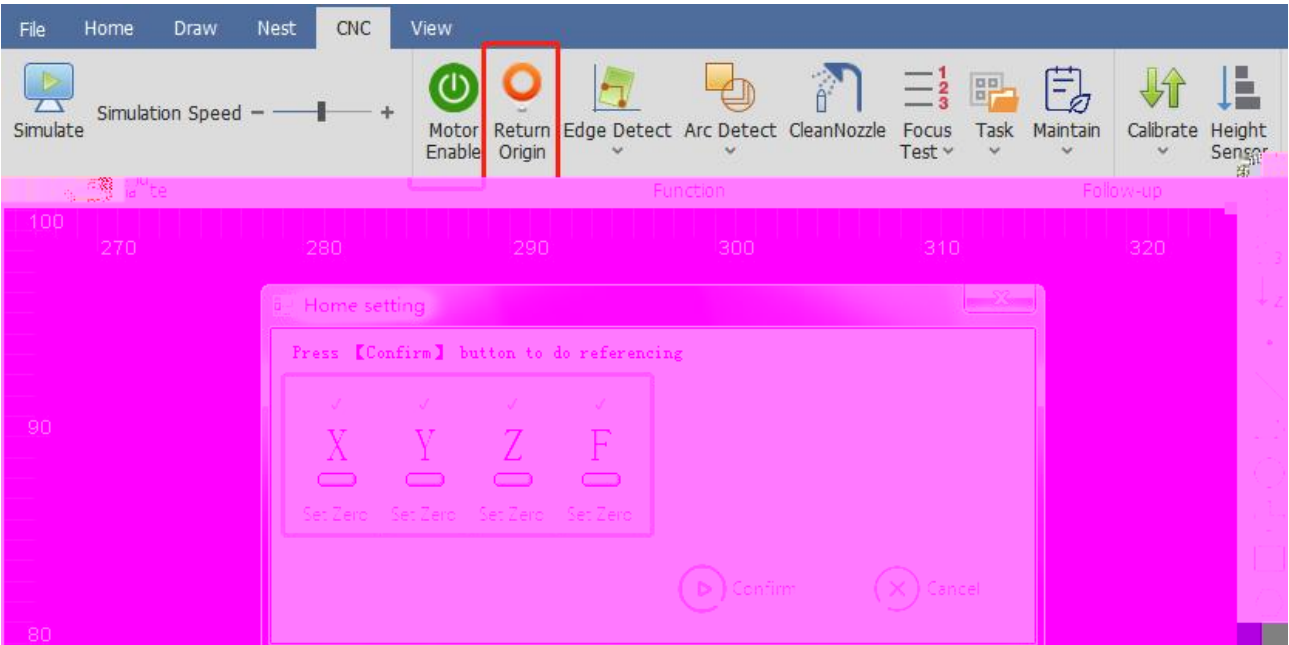
OK

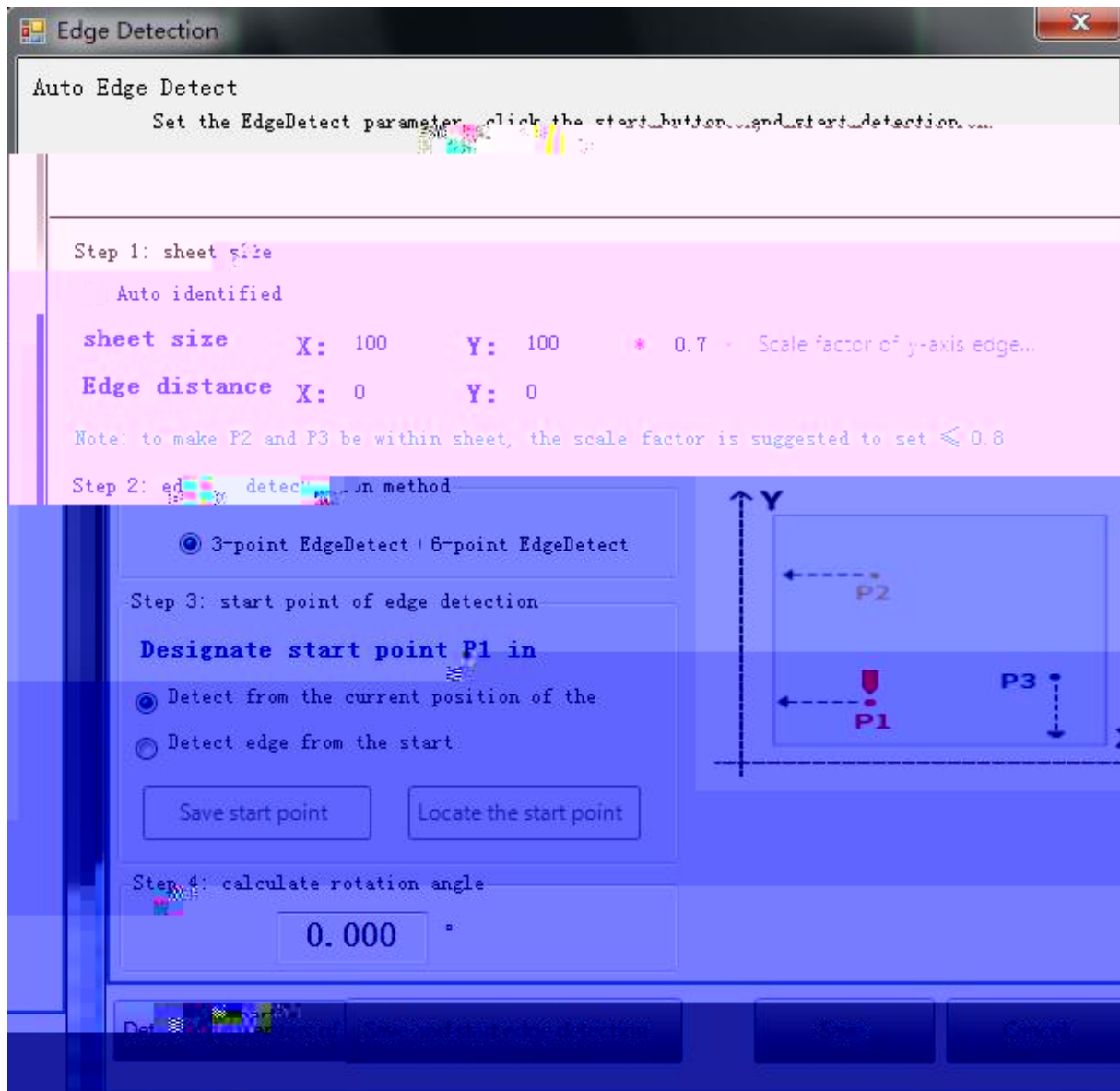
Cancel

Apply

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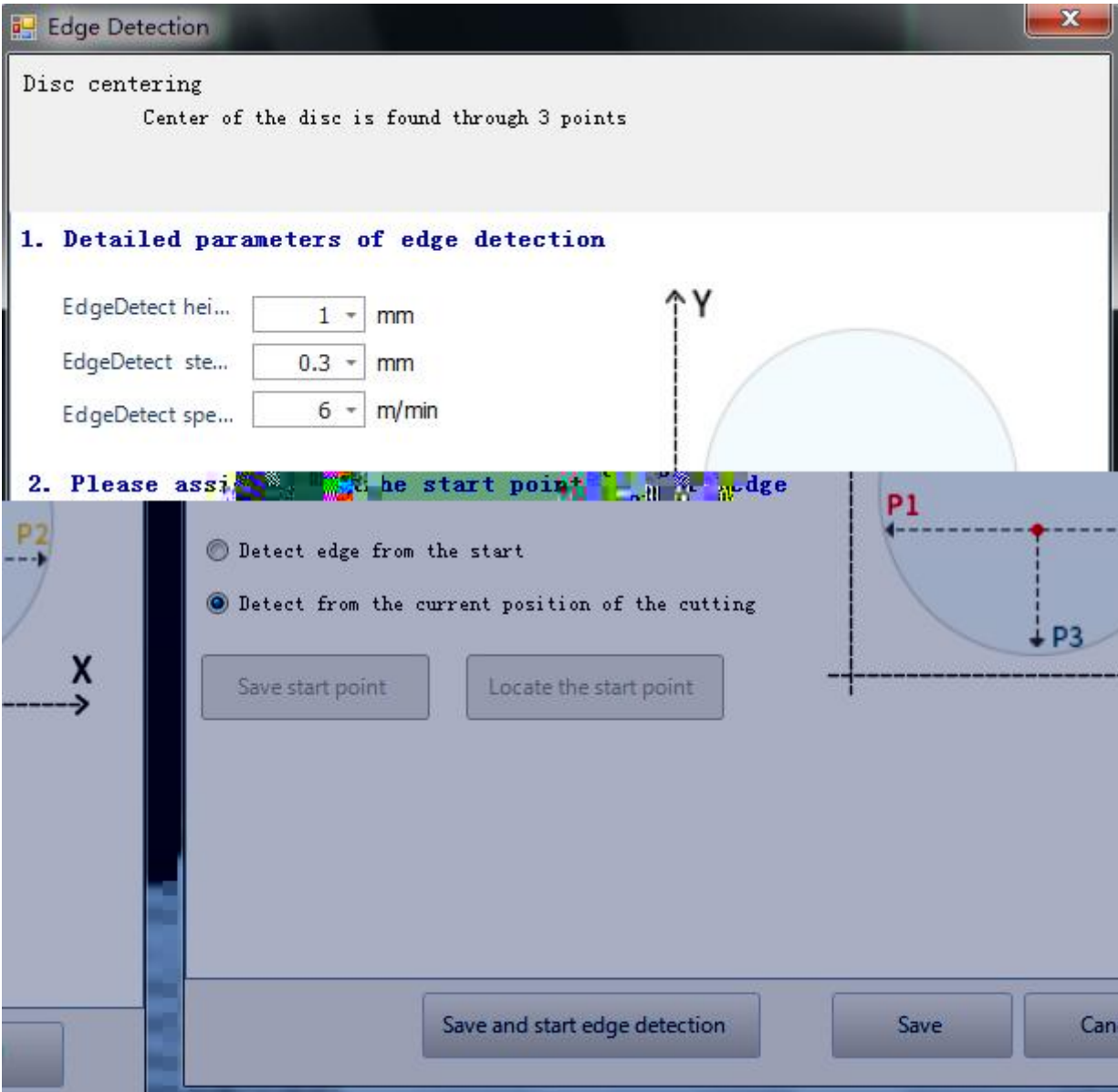


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- [illegible]



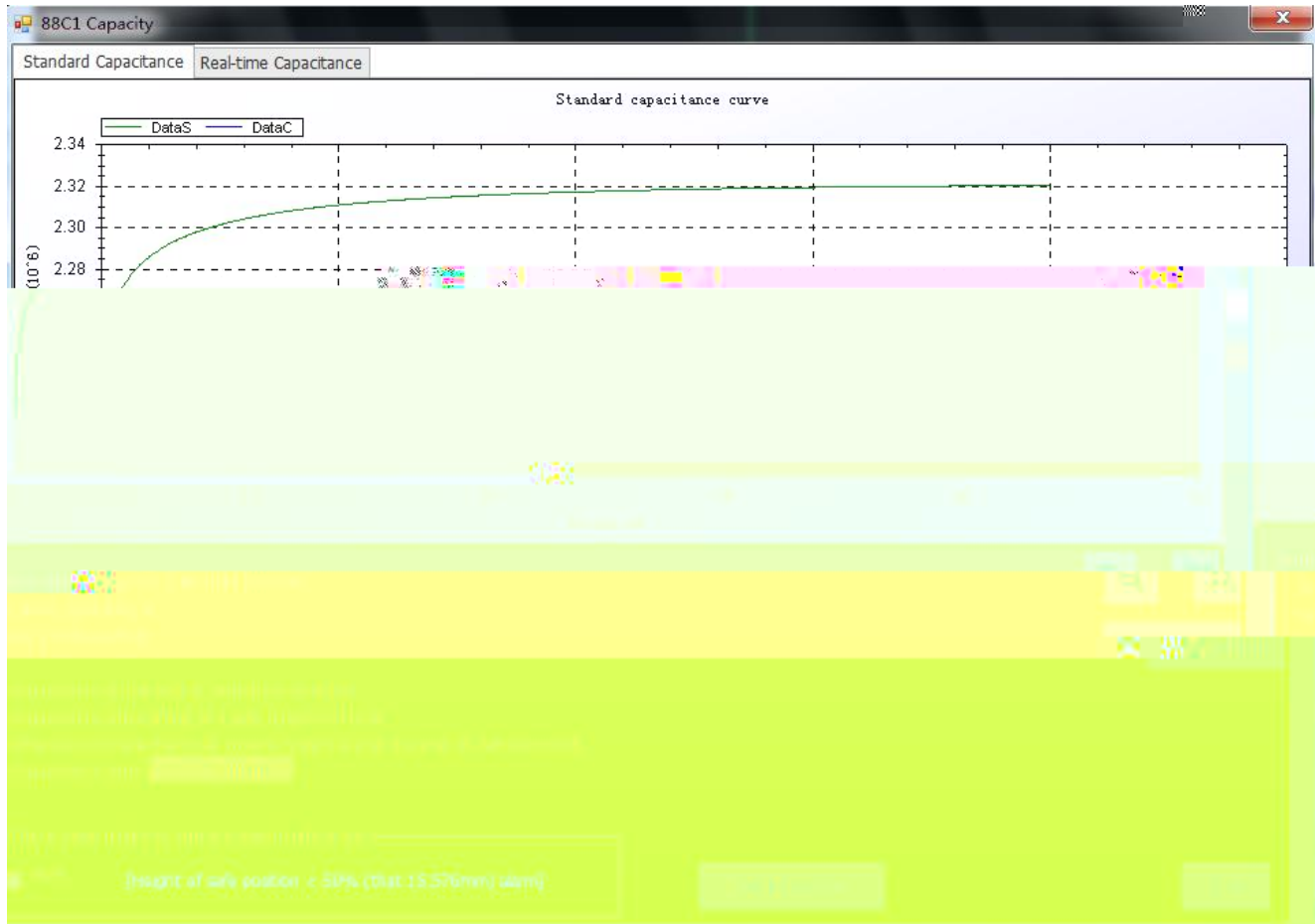
EdgeDetect Result:CCW rotation2.00 degree,Please note the difference between processing and display

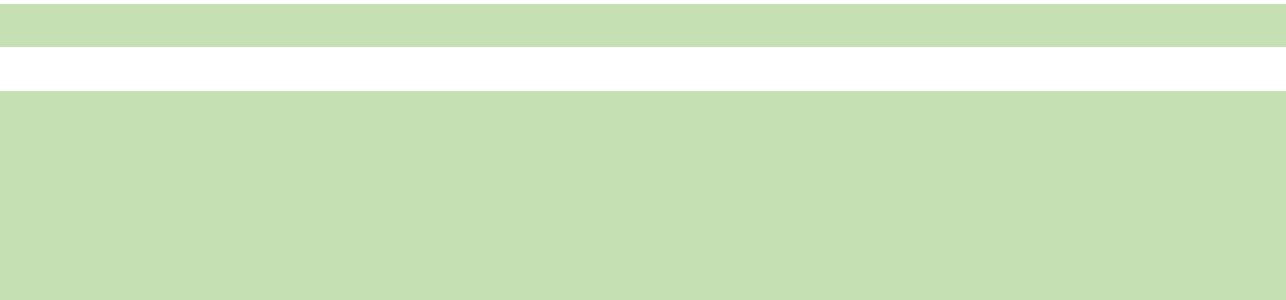




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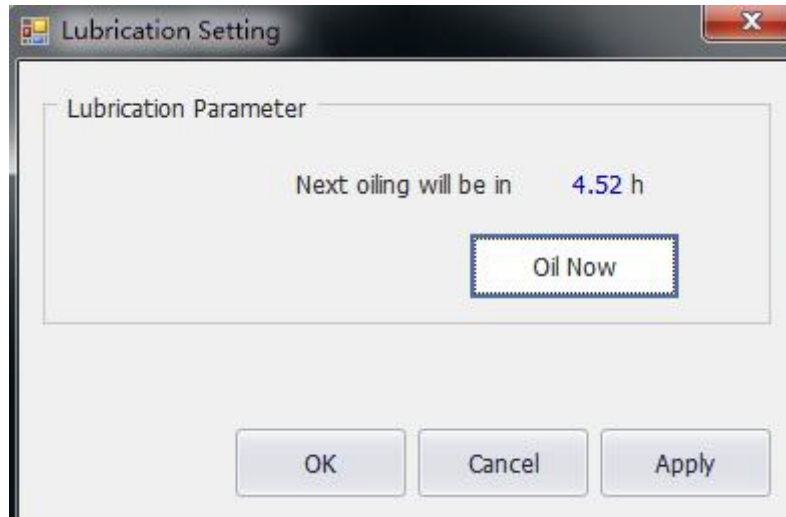


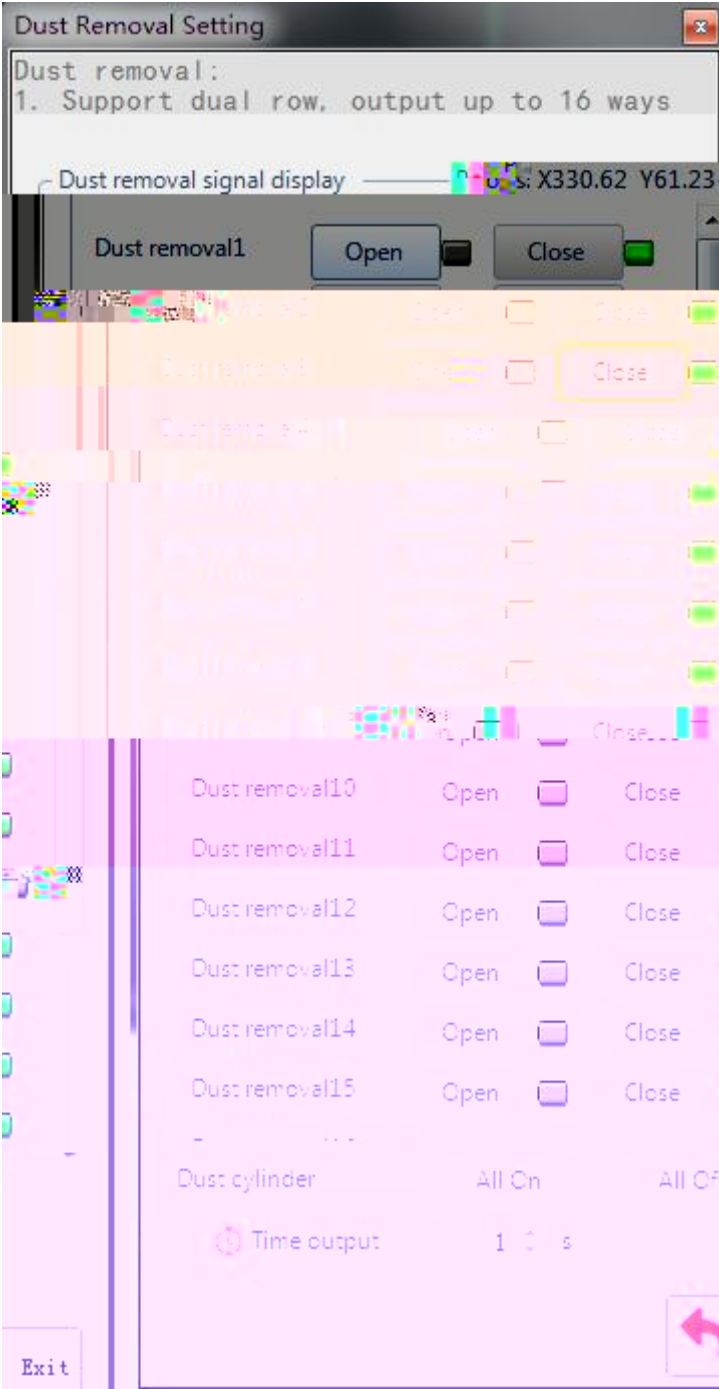
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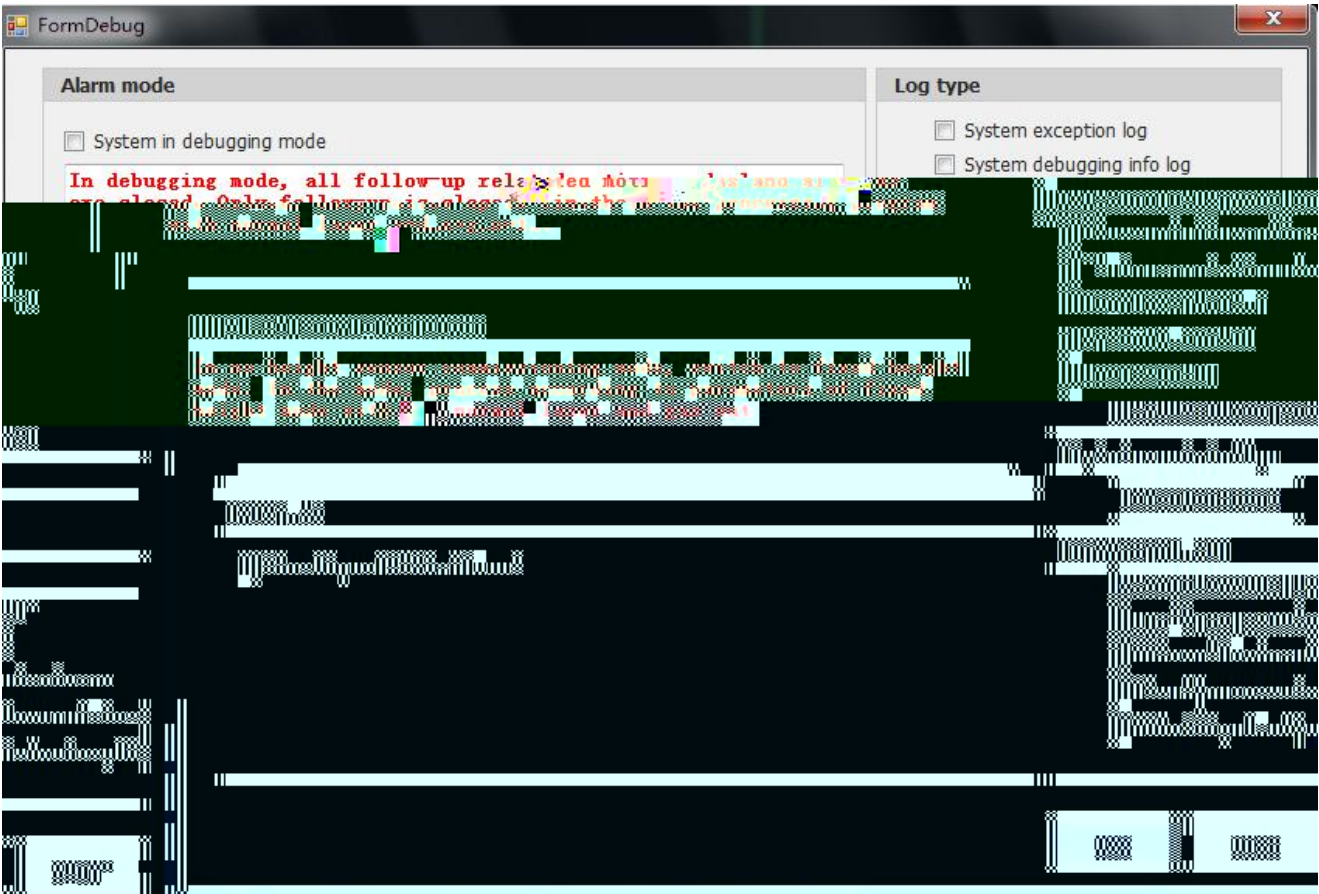
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Draw

System

Alarm

Draw Rectangle and Specify First AngularPoint:
(287.504,56.915)
Draw Rectangle and Specify another AngularPoint(or Size(0)):
(294.457,50.684)

Draw

System

Alarm

Draw Circle (Center And Radius) and Specify Center:
(272.874,57.638)
Draw Circle and Specify radius:
(278.744,53.122)

Draw

System

Alarm

(12/28 13:11:42.283)Modify manual step length as:1.00mm
(12/28 13:11:42.297)Manual slow
(12/28 13:11:42.299)Down
(12/28 13:11:42.713)Stop
(12/28 13:11:43.039)Modify manual step length as:1.00mm
(12/28 13:11:43.052)Manual slow
(12/28 13:11:43.054)Move right
(12/28 13:11:43.499)Stop

Draw	System	Alarm		
	Time	Alarm ID	Status	Message
!	13:12:05.412	20021	Active	Machine tool axis not all return to zero
!	13:12:15.765	20017	Active	The system has detected that the height regulator is not calibrated. Please perform...